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Welcome

Sytner Group is the UK's leading retailer of new and used luxury, prestige and specialist cars.



Richard Johnson, Head of Sales
Rolls-Royce Motor Cars Manchester
Telephone 01565 700000

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CAPTIVATING MEMORABLE INSPIRING MAGICAL ENCHANTING ROMANTIC ENTICING UNIQUE...



AN ENCHANTING HOTEL IN THE HEART OF CHESHIRE...

Rising majestically above the Cheshire landscape, the castle is both enigmatic and enchanting. Originally the home of Lord Tollemache and built in the early 19th Century, this Grade I listed building is the only intact medieval style Castle in the country. Over the years the castle has been the location for numerous movies including Robin Hood and Dr Who.

Now owned by the Naylor family, the stunning exterior has been complemented by a loving and considered restoration programme resulting in a

magnificent hotel and venue offering contemporary luxury and impeccable service. Services include 48 stunning individual guest rooms, conference, events, and wedding facilities for up to 180. Tranquility beauty, on site Falconry and team activities all adding up to a rather magical experience.

Dining at the Castle truly is a special occasion, welcoming the public as well as hotel guests. The 1851 Restaurant offers a dining experience fit for royalty. Holder of 2 AA Rosettes and a Taste Cheshire Award. Alternatively the more informal and

cosmopolitan 2010 Brasserie, located in the former scullery of the castle, features many of the amazing features of the original scullery including two cast iron cooking ranges dating back to the 1840's.

Peckforton Castle's enchanting medieval style beauty and stunning location make it a truly impressive and desirable venue for weddings, christenings, birthday parties, or just about anything that's worth celebrating. Everything plays a part; the fabulous setting, stunning location, the attentive service and smiling faces, the bespoke menus and decorations.

A magnificent venue for conferencing and meetings. Within the medieval walls, old and new combine seamlessly to offer state of the art multi media and conference facilities.

Captivating on arrival, Peckforton Castle's unspoilt, natural beauty will stimulate and motivate, delight the eye, inspire the mind, tantalise the taste buds and leave you enchanted.



PECKFORTON CASTLE
AN ENCHANTING HOTEL IN THE HEART OF CHESHIRE



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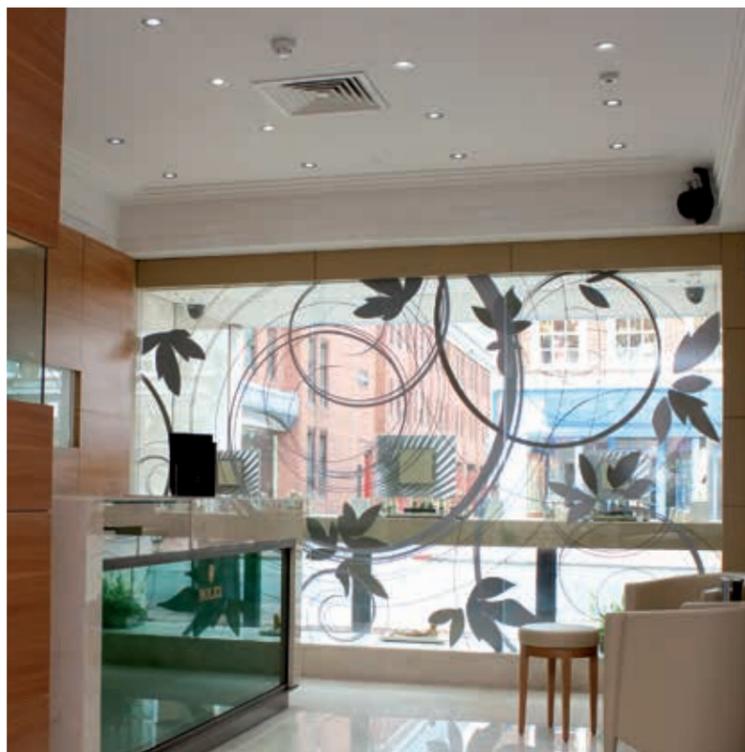
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INTRODUCTION

Since we are an Authorised Rolls-Royce Motor Cars Dealer, you are assured peace of mind in the knowledge that whether you're buying a new or Pre-owned Rolls-Royce Motor Car, it has undergone the most stringent checks prior to being offered for sale. Every enquiry we receive is given personal attention. Our sales team is fully committed to offering a first class service for you to enjoy what we believe to be a truly unique buying experience of this superb marque.



THE ROLEX BOUTIQUE AT PRESTONS, WILMSLOW

Choosing your Rolex watch should be a special and enjoyable experience. At Prestons Wilmslow, our dedicated Rolex boutique showcases the finest collection of Rolex Oyster and Cellini models in the region.

Sales Manager Philip Moore explains the Prestons retail philosophy thus, "It's all about impartial advice and sharing that knowledge, everyone at Prestons has full training, many years of experience in handling the Rolex collection and are all as enthusiastic about the Rolex brand as the most passionate collector. We will always try to assist without any pressure to buy, plus we welcome part exchange."

Conveniently situated aside the Prestons main showroom on Water Lane, the boutique was designed by Rolex Geneva and the ambiance perfectly suits the spirit of the brand, luxuriously elegant and sited not too far from Prestons famous Aquarium Bar in the centre of the showroom, which serves champagne from noon and bucks fizz before.

To assist with bracelet shortening, after sales and servicing, our onsite watchmaker is time served with Rolex and has the experience, knowledge and all the equipment on hand to service and refurbish to 'as new' condition. With the right care a Rolex watch will literally last a lifetime.

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SHOWROOM

Head of sales, Richard Johnson has been involved with the selling of prestige cars since 1987, and says that the success of Rolls-Royce is simple "There is nothing else to choose after the decision to purchase a Rolls-Royce Phantom, there is nothing else in its class that sells as many of these cars. In 2005, there were 796 world wide retail sales of Phantoms, that is allegedly nearly double the sales of its nearest competitive car".





FROM TAKING OVER THE FAMILY VINEYARD TO DEVELOPING A GLOBAL WINE BRAND.

The journey to wealth is often an inspiring one, full of surprising twists and turns. It is rarely easy, but ultimately it is immensely rewarding. To many of those who embark on it, the experience is unique.

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SHOWROOM

Rolls-Royce Motor Cars Manchester showroom is based on Manchester Road, in Knutsford, Cheshire. The town of Knutsford is true to itself and its history, as the original home of Henry Royce is only half a mile away from our showroom door!

Getting the balance right

Most clients want to achieve returns well ahead of cash and inflation, or perhaps achieve a specific income level or capital value. How does that fit in with the goal of your adviser or fund manager?

At Equilibrium, we provide a bespoke wealth management service with performance benchmarks tailored to your objectives. Our niche proposition means that we are able to deliver a high quality, personalised approach and an active investment management style that means your portfolio will be given every opportunity to shine.

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SHOWROOM

In our showroom we have our own locally created gallery of caricatures - framed of all our purchasers of this magnificent motor car, and this has now become a particular talking point when clients call to see us.

DREAMS COME TRUE AT THE HOTEL MARTINEZ



HOTEL MARTINEZ

CANNES

On postcards depicting the French Riviera, the Martinez is known for stylish living and its eminent position on the famous "Boulevard de la Croisette" of Cannes.

As vast as sumptuous, this legendary 5 star hotel is an outstanding building with 409 rooms and suites including the Penthouse Suite of 1000 sq. m, one of the largest in Europe, as well as the Prestige Sea View rooms and suites. These latest have been decorated in Art Deco style mixed with lightness of the Roaring Twenties.

Fine dining is possible thanks to the three restaurants managed by Christian Sinicropi, the Executive Chef: "La Palme d'Or" (2 Michelin Stars for more than 20 years) on the first floor, its balcony overlooking La Croisette. "Le Relais", to enjoy a bistro cuisine, alongside the Bar "L'Amiral", celebrated in Cannes for its hospitality and piano bar atmosphere...

Last but not least "Zplage Beach Club", open during the season, is an absolute must in Cannes with its restaurant menu inspired by flavors from all over the world, 400 sun-loungers, water sports...

The hotel also boasts an outdoor heated swimming pool and the 900 sq.m Beauty Spa L.Raphael specialized in anti-aging and slimming treatments using oxygen, ultrasound and ultra-gravity therapies a very special place for wellbeing. Our more sporty guests can enjoy a free access 24h/24 to the fully equipped fitness centre.

Hotel Martinez - 73 La Croisette - Cannes
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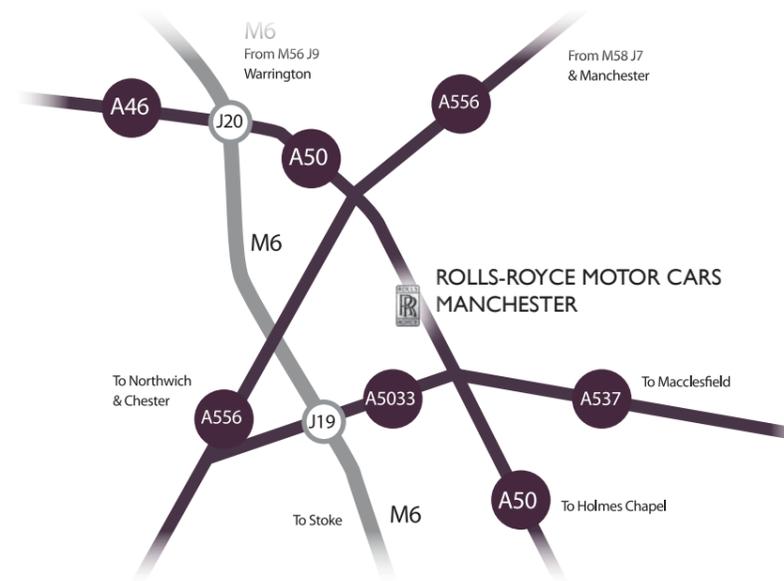
SHOWROOM

Rolls-Royce Motor Cars Manchester are entirely committed to providing the care and attention our customers deserve. Although our main hours of business are shown here, you are welcome to contact us to arrange an alternative appointment.

Rolls-Royce Motor Cars Manchester
Manchester Road, Knutsford
Cheshire
WA16 0ST

Telephone: 01565 700000
Facsimile: 01565 700001

Opening Hours:
Monday - Friday 8:30am - 6:00pm
Saturday 9:30am - 4:00pm
Sunday By Appointment
www.rolls-roycemotorcars-manchester.co.uk





ROLLS-ROYCE MOTOR CARS MANCHESTER AWARDED ROLLS-ROYCE GLOBAL DEALER OF THE YEAR

Rolls-Royce Motor Cars Manchester are on top of the world!

Rolls-Royce Motor Cars Manchester, based in Knutsford won the coveted Global Dealer of the Year award at the recent Global Dealer Conference held in New York. >>



ROLLS-ROYCE MOTOR CARS MANCHESTER AWARDED ROLLS-ROYCE GLOBAL DEALER OF THE YEAR

With 90 Rolls-Royce dealers across the world and a record breaking year for worldwide sales with over 3,000 cars sold there was strong competition facing the team in Knutsford however it was their unfaltering dedication to customer service and enthusiasm to grow the business that impressed the manufacturer the most.

Jon Crossley, Managing Director said, "At the beginning of the evening I was delighted to find out we had retained our title from 2010 as Regional Dealer of the Year for UK, Europe and South Africa, but then to have won the Global award in addition to this was a very special moment for us all. Having worked so well as a team and increasing our sales by 67% from 2010 it feels fantastic to know that Rolls-Royce is equally delighted with passion for the brand and the results we have achieved.

"With such a staggering amount of sales in places like the Far East (particularly China) these days, it is a real testament to our company that Rolls-Royce has awarded us with such a fantastic title as Global Dealer of the Year! >>



Opulence

ONE LUXURY BRAND RECOGNISES ANOTHER.

Opulence becomes the only Indian jewellery brand to be featured in

The Rolls-Royce Enthusiasts' Club Yearbook 2012 (RREC).

It is a matter of great pride for Opulence to accelerate to being the only jewellery brand to get featured in The Rolls-Royce Enthusiasts' Club Yearbook of Excellence. By appearing in the category dedicated to 'exquisite', Opulence steers excellence, class and perfection to a new direction. It is this passion that drives one iconic luxury brand to recognise another!

Created in 2007 with the vision of being a global iconic jewellery brand from India, Opulence strives to offer an experience like never before. Differentiation, exclusivity and individualism come naturally to them not just for every dazzling jewellery piece that they create, but also in the aesthetics of every store that they open. Opulence Lounge has its flagship store in Bandra, Mumbai. The jewellery consultants will be your soulmate and cater to all your requirements.

Imbibing the highest ethical processes and integrity in all its transactions, Opulence aims to infuse an eternal confidence and trust in its brand, reassuring the highest value for every purchase made at its outlet.

Best diamonds in the world and a global design team together create perfect pieces that are truly rare and unique. Extraordinary collections have won for the brand acclaimed awards such as the Town and Country Award (2007) and the Retail Jewellers Award (2009).

Its proud association includes Tarun Tahiliani, Saba Ali Khan and Rolls Royce Enthusiasts' Club Yearbook to name a few.

A long-term commitment to clients and a very personal and emotional attachment to their brand is what makes Opulence the first choice of today's women.





Create your own private label limited production Mount Veeder Napa Valley Cab

A bespoke experience for the true wine lover

In the dreams of wine lovers, there is often one goal that remains elusive - owning a private label wine of extraordinary quality that cannot be found anywhere else.

Mount Veeder Magic Vineyards has made this dream a reality by offering you the bespoke experience of creating a barrel's worth of wine with your name on it.

The experience begins with grapes that are impossible to get as a consumer. We take you from grape to bottle. After aging and refining in French Oak, the finished product is 288 bottles of ultra premium, limited production Cab with your private label.

Mount Veeder Magic Vineyards reaches a discerning clientele. With less than 25 barrels available each vintage,

there is simply no other way for a connoisseur to get closer to wine making.

Our low yield and highly concentrated fruit is estate grown, hand farmed, hand picked, hand crafted, and hand labeled. This is a once-in-a-lifetime experience that is on every wine lover's bucket list. **What will your label look like?**

- Create limited production, hand-crafted Mount Veeder Cabernet Sauvignon Wine with your private label.
- Access small batch premium grapes that are hand-farmed, hand-picked and hand-crafted into your own boutique wine, aged in premium French Oak barrels.
- Wine making services from grape to bottle, crafted by award winning Napa Valley Wine Maker, Jeff Fontanella.
- Go behind-the-scene at Mount Veeder Magic Vineyards with private tours, barrel tasting, harvest updates, and personal attention every step of the way.



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ROLLS-ROYCE MOTOR CARS MANCHESTER AWARDED ROLLS-ROYCE GLOBAL DEALER OF THE YEAR

"Of course, Sir Henry Royce lived in Knutsford for a significant amount of time in his adult life, and infamously meeting Charles Rolls at the Midland Hotel in Manchester leading to the creation of Rolls-Royce. This is something that we are very proud to be a part of, dedicating our recently opened showroom on Manchester Road to Sir Henry Royce in a ceremony lead by the Mayor of Knutsford and attended by a host of our local customers."

To find out more about Rolls-Royce Motor Cars Manchester, visit www.rolls-roycemotorcars-manchester.co.uk or call the team on 01565 700000





CHAMELEON

The Ultimate Accessory

Indeed he has recently been involved in two properties where the Chameleon has been specified by the owners...

He commented: "Chameleon offers the ultimate flexibility to create space in the pool room whether the use be for a dance floor, conference or simply a big party room. "Good design is key to creating space for a variety of different functions. In effect it future proofs the house," he said.

Harry Calder quoted the example of a large project currently under construction where the pool room can be used as a leisure suite and gym...and swiftly converted once a month into a Boardroom for major presentations seating up to 30 to 40 directors and senior managers.

Large houses such as this of around 12,500 square feet can comfortably accommodate an internal pool room which can be converted through the Chameleon System for not only business meetings but a large dining room seating up to 80 people.

He added: "The customer is buying the Chameleon for reasons of practicality and flexibility. It creates an extra room but offers a number of options that take it beyond simply being a pool cover. "

Manufactured by the Cartwright Group, a company which has more than half a century's experience in engineering, the powered floor also cuts pool heating costs by up to 60 per cent, reducing a home's carbon footprint.

And for families with young children, it allows parents to make the pool a completely out-of-bounds zone unless they are around to supervise.



TWO ROOMS FOR THE PRICE OF ONE WITH BESPOKE POWERED FLOOR SYSTEM

When leading architect Harry Calder was planning the design of a house in Knutsford, he was able to create two rooms in one, thanks to an innovative powered floor system.

Not that he was short of available space, but a room housing a 5m x 12 ft pool was a sizeable area and just perfect for entertaining. There was just one snag – how to cover the pool with a surface sturdy enough to withstand a room full of people.

The Chameleon® Powered Floor System was the answer. Totally unique, it simply slides out on silent rollers at the touch of a button to seamlessly cover the pool with existing décor and flooring and when not in use, the powered floor simply slides back onto a sub-floor which can be constructed either under the house or garden.

The south Manchester based architect, whose firm Calder Peel has offices in Altrincham and London, is full of praise for the flexibility and functionality of the Chameleon powered floor system.



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An exciting new concept in the treatment of missing or failing teeth...

'Teeth in One Day'

With more than 25 years' experience in the field of dental implants, the team at The Dental Academy understands the impact total tooth loss can have on personal confidence and quality of life. Everyday functions such as eating, smiling, talking and visual appearance can all be adversely affected.

Conventional denture solutions such as removable dentures, often requiring the aid of adhesives, do not adequately address these issues. Over recent years The Dental Academy has been at the forefront in the advancement of, and investment in, dental implants, and its dedication to offering denture wearers more choice has led to a significant improvement in quality of life for its patients.

One of the biggest fears people who have lost, or are about to lose, all of their teeth have is the prospect of being without any teeth at all for a period of time.

The 'Teeth in One Day' concept alleviates this fear. Patients leave at the end of the day with their 'very own' new teeth. The concept uses what is called a Columbus Bridge which is an implant supported bridge - a bridge of replacement teeth fixed securely by dental implants. The Columbus Bridge represents an exciting advance in the use of implant retained dentures requiring the use of just four dental implants.

Teeth in One Day uses just four implants to provide patients with a full arch restoration

All in One Day...

Treatment begins early in the morning. Any failing teeth are removed and the dental implants are placed.

Patients can then relax in the calming and private atmosphere of the Academy or, if they prefer, may return home for a couple of hours whilst their bespoke teeth are constructed by our technician.

The bridge and replacement teeth will then be expertly fitted and patients leave with a confident smile, and looking forward to the enhanced quality of life that goes with it - all in one day.

After a period of about six months, allowing soft tissue to heal and implants to integrate with the bone, patients return for the fitting of their final teeth.



Benefits of 'Teeth in One Day'

- Patients acquire their new teeth in one day.
- The use of only four implants reduces costs.
- Suitable for patients who have already suffered some bone loss as uses existing bone effectively.
- Helps prevent further bone loss.
- Restores confidence, chewing ability and your natural smile.
- Taste is not compromised as nothing covers the mouth's upper palette.
- No more loose dentures

'Teeth in One Day' uses the very latest technology and expertise offering the perfect solution to missing or failing teeth. A new set of teeth, complete and fitted all in one day in a simple procedure, leaves patients smiling confidently and naturally once again.

For an informal chat, or to arrange a free no-obligation consultation, please call our implant co-ordinator

The Dental Academy Daresbury
Chester Road,
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The Knutsford Dental Academy
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David Pipe
RACEHORSE TRAINER

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David with dashing grey Grands Crus - Copyright, Bill Selwyn

As a Rolls Royce owner we know that you appreciate a thoroughbred when you see one and the same is most certainly true of Grand National winning racehorse trainer David Pipe. Son of record breaking trainer and fifteen times champion Martin Pipe CBE, David had established himself as a successful point-to-point trainer before in 2006 taking over at the helm of Pond House, the most prolific winner producing jumps stable ever in this country.

Pond House Racing Stables boasts some of the finest, state-of-the-art facilities that have pioneered and revolutionised the horse racing world. The amenities available to David include an all-weather gallop, indoor canter and loose schooling arena, indoor swimming pool, solarium, horse walkers, treadmills and veterinary facilities, as well as paddocks and play pens for the horses to relax in.

Attention to detail

Just as with Rolls Royce motorcars, attention to detail is the key to success and no aspect of a horses' preparation is left to chance. Every horse has its own unique training program, their temperatures are recorded twice daily and their health is monitored with regular blood tests and endoscopes. We also have the benefit of our very own on-site laboratory, with Laboratory Technician and fully qualified vet on hand to oversee the general care of the horses.

Couple this with his sublime skill and shrewd judgement and it is easy to see how in just six full seasons with a training licence David has recorded over six hundred winners and enjoyed success at every National Hunt racecourse in Britain. His success has come at the highest level too, with an enviable portfolio of big race successes including valuable winners at Royal Ascot and historic Chester on the flat, while over jumps he has enjoyed eight Cheltenham Festival victories and the biggest prize of all – the 2008 Grand National with Comply Or Die.

Family values

We place great emphasis on family values at Pond House and we like to feel that our owners are an extension of that family. As such we strive to make the ownership experience a first-hand and personal one, whether you have a string of racehorses, or "a leg in one". You will have the opportunity to see your horse working on the gallops at home, choose your own set of exclusive racing silks and cheer on your charge at the races, as well as catch up with old friends (human and equine) at our famous garden parties.

As an owner you will be entitled to complimentary admission badges to the races when you have a runner, while many racecourses also invite the owners to join them for a spot of lunch - should your horse be successful, you may even be asked to join the directors for a celebratory drink! We are also able to offer access to our own private hospitality marquee at the Cheltenham Festival every March – the Rolls Royce of National Hunt Racing. No other trainer currently boasts such a facility.

Most racecourses provide excellent facilities for owners and trainers and many will offer discounted rates for corporate entertainment – what better way to impress your existing or potential clients than by mixing business with pleasure with a day at the races, especially if you have your own horse running?

The finer things in life

Here at Pond House we know that you enjoy the finer things in life, but we don't believe in wasting money either and we have a proven track record of finding the right horse for the right sort of money. Indeed, familiar names the likes of Royal Ascot and Cheltenham Festival winner Junior, Gaspara, Dynaste, Notus de la Tour, Minella Four Star, Street Entertainer and Arab League are just a few who have enjoyed significant success while still being purchased on a relatively modest budget.

It is not just in the purchasing of the racehorse that we strive to offer value for money to the owner. Our training fees are extremely competitive also. We offer an all-inclusive rate that covers the likes of in-house veterinary treatment, farrier, blood tests, dentist, physiotherapist, tracheal washes, vitamins and wormers, while our transportation is also charged at an extremely reasonable rate. In this way our billing is transparent and you are never presented with any unwelcome surprises!

A special feeling

It is a special feeling to go racing in a Rolls Royce. If you have a Rolls, why not a racehorse? And if you have a racehorse, why not have it with one of most forward thinking, approachable and successful trainers in the country? With horses for sale and exclusive syndicates available from just £5,000 per annum, there has never been a better time to get involved with the renowned team at Pond House.



GRAND NATIONAL WINNING RACEHORSE TRAINER

David Pipe

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ROLLS-ROYCE CELEBRATES THE SUCCESS OF THE GAMES WITH AN HISTORICAL MILESTONE

Rolls-Royce celebrated the success of the Games at the Closing Ceremony last night when three Rolls-Royce motor cars sported newly-designed badges for the first time in the company's 108 year history. The new badges, designed by the Rolls-Royce Bespoke Design Team, replaced the traditional double R-R for the first time since the company started in 1904.

The three spectacular Phantom Series II Drophead Coupés, each appropriately finished in glorious English White, silently conveyed three coveted British artistes during the event, titled 'A Symphony of British Music'. The artistes were hidden from view as the cars crossed the auditorium with majestic grace, before being revealed as each convertible roof gracefully descended. The cars were driven by specially-trained Rolls-Royce employees.

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BRECKENRIDGE



ROLLS-ROYCE CELEBRATES THE SUCCESS OF THE GAMES WITH AN HISTORICAL MILESTONE

The new grille badge features the iconic Spirit of Ecstasy with patriotic Union Flag replacing the traditional flowing gown of the Graceful Little Goddess. The steering wheel centre includes a traditional laurel wreath and torch, and the self-righting wheel centres feature the words 'London 2012' surrounded by the Olympic motto, 'Citius, Altius, Fortius' ('Faster, Higher, Stronger'). The badges are complemented by unique tread plates identifying each car as 'One of Three', creating perhaps the most collectable (and unobtainable) Rolls-Royce Bespoke items ever produced.



**BATEMAN
FINANCIAL**



Bateman Financial Ltd is an integrated financial services company located in the Cayman Islands.

Through our group of companies we provide asset management, brokerage, and investment banking services to both corporations and individuals.

We are an independent brokerage firm providing investors with market access to stocks, bonds, options, futures, forex, and commodities on over 80 market destinations worldwide from a single investment account.

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ROLLS-ROYCE CELEBRATES THE SUCCESS OF THE GAMES WITH AN HISTORICAL MILESTONE

"I am delighted that Rolls-Royce Motor Cars was invited to take part in celebrating the success of the Games and it is appropriate that we should recognise this occasion with a fitting tribute," said Torsten Müller-Ötvös, Chief Executive. "These unique cars were hand built at the Home of Rolls Royce at Goodwood by our dedicated and passionate workforce and the whole team can take great pride in their part in making history for our company."





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GHOST SIX SENSES CONCEPT ELEVATES THE SPIRIT OF ECSTASY TO A NEW LEVEL OF SENSORY INDULGENCE

Rolls-Royce Motor Cars proudly presents the Ghost Six Senses concept, a highly-bespoke luxury model that encapsulates the richness of experience that comes as standard with any Rolls-Royce and takes it to a new level of sensory indulgence.

Approaching this luxurious Rolls-Royce and opening its coach doors immediately ignites the senses for sight, taste, touch, sound and aroma. And the sense of surprise and delight continues as guests encounter the lavish use of soft, sumptuous leathers, finest veneer detailing and special bespoke enhancements. >>



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"The Ghost Six Senses concept is a luxurious environment designed for the most discerning of individuals," commented Torsten Müller-Ötvös, Rolls-Royce CEO. "It delights the senses and draws you into somewhere that transcends the interior of a car. Relax for a few moments and you will experience something that is hard to define, but which our customers understand so well.

"It can be likened to an aura, a sense that the stunning hand-made interior embodies something of the heart and soul of each proud craftsman involved in its creation. That's a uniquely Rolls-Royce sixth sense that this car presents so elegantly."

Rolls-Royce Motor Cars is the world's leading luxury goods manufacturer. And while the world of luxury presents many objects of desire that captivate one or more senses, it takes one of these hand-built cars to awaken all five.





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SIGHT

Beautiful and elegant, a Rolls-Royce Ghost is a sign of impeccable taste, a luxury car that is instantly pleasing to the eye. Ghost Six Senses' pearlescent Carrara White finish complements new forged alloy wheels while eyes are immediately drawn to rich interior detailing upon entry through its coach doors. The deep lustre of the Walnut Burr veneer complete with diagonally-oriented, brown oak cross-banding, are designed to hint at the extraordinary power at the driver's disposal.

SOUND

For more than 100 years the sound of silence has driven the Rolls-Royce brand. But 21st century Ghost and Phantom models also present an auditorium in which the most advanced systems can deliver music in the most impressive fashion. The concept audio system in Ghost Six Senses richly fills the spacious rear cabin thanks to its upgraded amplifier and the inclusion of 'exciter' speakers housed in the leather headlining that help raise the centre of sound closer to a passenger's ear.

AROMA

The finest interior materials create scents that are unique to Rolls-Royce. The rich aroma greeting Ghost Six Senses' occupants comes from the most supple natural soft grain leather in enveloping, hand-crafted seats, as well as in the car's leather headlining, with added hints of the woody spice in the walnut veneer.



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TASTE

Bathed in light from a panoramic sunroof, the rear cabin urges occupants to relax in style. For the ultimate taste experience the most refreshing chilled drinks or vintage champagne can be served from Ghost Six Senses' coolbox, in flutes featuring a delightful sound-wave etching.

TOUCH

From cool chrome and sumptuous leather to the finest veneers, a Rolls-Royce is the most tactile way to travel in ultra-luxury. Ghost Six Senses takes this concept further with the inclusion of natural grain leather for the first time. Deep pile lambswool rugs encourage occupants to submerge feet, while opening the boot effortlessly with remote opener, reveals a further lambswool lining to cosset luxury bespoke luggage.

"Ghost Six Senses redefines a simple truth," added Torsten Müller-Ötvös. "A Rolls-Royce is always so much more than the sum of its beautiful parts."



Facilities at The Warren

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- Health suite, pools, gym, tennis and squash courts
- Bar, restaurant, pool bar and beach

Advertisement Feature

Invest in Your Lifestyle

Luxury Beachside Holiday Homes at The Warren, North Wales

The Haulfryn Group is the UK's largest prestigious holiday and residential park operator. A family run business, Haulfryn has a total of 20 holiday and 15 residential parks in some of the most stunning UK locations. This year Haulfryn celebrates its 77th anniversary, marking over seven decades as a successful British company.

Haulfryn's flagship park is The Warren in Abersoch, North Wales. One of the most exclusive holiday home locations in the UK, The Warren's stunning location is a true show stopper. Washed by the Gulf Stream and with spectacular views of Snowdonia, this is beachside living at its best. Magnificent multi-purpose sports facilities include three outdoor heated pools plus an all-season indoor heated pool.

Regular weekend live entertainment at The Warren is a feature of the Warren lifestyle, as is direct access to miles of golden beach, plus a poolside bar and an array of leisure facilities such as tennis courts, a sports hall, fitness suite, sauna, tanning room and beauty therapy. The Warren has helicopter access and its own village store, a beach café and a stylish main bar as well as takeaway pizza and pasta service. The Warren's exclusive members-only club restaurant offers a mouth-watering menu featuring locally sourced ingredients.



Outdoor pools



The Warren has exclusive helicopter access

August Bank Holiday Weekend 25th and 26th August, saw The Warren - Haulfryn group's hugely popular and highly prestigious site in Abersoch - welcome Rolls-Royce Motor Cars Manchester for two days of customer driving experiences.

The event gave The Warren residents and Rolls-Royce enthusiasts the perfect opportunity to test drive exquisite models from the Rolls-Royce range from the comfort of their own holiday homes.

A Rolls-Royce driving consultant, together with representatives from the dealership introduced residents to luxury models from across the Rolls-Royce range, inviting them to test the cars on some of the stunning stretches of road in North Wales during the course of the last Bank Holiday weekend of the year.

With a fully booked schedule of test drives and static models on display too, the Bank Holiday weekend weather certainly held fair and helped make the weekend showcase the perfect event for The Warren and Rolls-Royce Motor Cars Manchester.



'Top notch facilities and enviable setting allowed us to stage a really successful drive event'

David Smith, Marketing Manager at Rolls-Royce Motor Cars Manchester said: "The opportunity to engage with our customers both old and new whilst they enjoyed the familiar quality of The Warren's perfect hospitality, top notch facilities and enviable setting allowed us to stage a really successful drive event, and we all look forward to returning in the near future to extend our great relationship with The Warren and its residents. The exemplary levels of customer service from The Warren's team of staff really helped us to build on our great customer relationships and without their assistance the event would not have been the great success we were able to deliver".



Rolls Royce customers are warmly and exclusively invited to visit The Warren to taste the full flavour of The Warren lifestyle.

Simply email chris.rose@haulfryn.co.uk for more information.

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A COMBINATION OF LUXURY ENGINEERING

Guests of Rolls-Royce Motor Cars Manchester and HawkerBeechcraft were treated to a day of luxury engineering at Hawarden Airport.

>>

Dining Delight in Dubai

Grosvenor House Dubai unveils Tower Two and expands its fantastic food and drink offering...

An icon in the exclusive Dubai Marina, Grosvenor House Dubai is the pinnacle of perfection. Conveniently located close to the Emirates and Montgomery Golf Clubs, Dubai Media City, Dubai Internet City and Jebel Ali - the hotel is packed with an enviable array of stylish bars and restaurants.

Grosvenor House boasts premium guest rooms, suites and apartment suites, many with private balconies, as well as villas which are available for long-term and short-term residence. All enjoy breathtaking panoramic views over the Arabian Gulf, Palm Jumeirah and Dubai Marina, adding yet another dimension to the Grosvenor House experience. Simply put, the rooms inspire the tone of the hotel, offering the highest levels of restrained luxury that appeal to business travellers and pleasure seekers alike.

Guests have unrestricted access to all facilities including restaurants, bars, two world-class spas and business and conference facilities, along with the impeccable service standards demanded by all guests to Grosvenor House.

A unique culinary destination

The eclectic mix of stylish bars and restaurants at Grosvenor House is the talk of the Dubai social scene.

Indego by Vineet offers a taste of award-winning, modern Indian cuisine in an intimate yet contemporary setting. Spearheaded by Michelin-star Chef Vineet Bhatia, this restaurant is perfect for couples, as well as groups of friends or business colleagues.

Renowned throughout Dubai, Ottomans mixes the influences of the old Turkish tradition with rich flavours of the Mediterranean Sea. An opulent themed terrace area adds to the rich and mystical air of the restaurant.

Choice, choice and more choice is on the menu at Sloane's - there's no traditional menu, but instead an interactive opportunity for guests to see chefs at work as they prepare

daily specials 'a la minute' in the restaurant's show kitchens.

The first restaurant of its kind in the UAE, Toro Toro is a Pan Latin restaurant and lounge, which showcases traditional South American dishes. The restaurant has been developed by critically acclaimed chef Richard Sandoval and offers a stylish and sociable dining experience thanks to carefully-considered private dining zones.

Headed up by Michelin Starred Celebrity Chef Gary Rhodes, Rhodes Mezzanine provides the best of the chef's signature British cuisine with French flair to Dubai's most discerning crowd. Rhodes Mezzanine boasts three separate areas complete with a pre-dinner lounge and bar, private dining room and main dining area. Wine aficionados will undoubtedly be impressed by the extensive collection of New and Old World wines as well as rare vintages available in this chic and elegant restaurant.

Afternoon Tea is just one of the servings on offer as part of the exclusive all day dining concept created exclusively for the hotel by Gary Rhodes OBE in Rhodes in Residence where you can indulge in a quintessential collection of traditionally delicious English fare. Following on from the success of Rhodes Mezzanine at Grosvenor House Dubai, Gary Rhodes has also opened, Rhodes Twenty10, in sister hotel Le Royal Méridien Beach Resort + Spa. This new generation of grill places emphasis on bringing diners together in sleek and contemporary surroundings. Whilst Maya by Richard Sandoval, also located in Le Royal Méridien Beach Resort + Spa, is a terrace restaurant positioned so you can dine under the stars and enjoy fabulous modern Mexican treats.

Places to see and be seen in

Famous throughout the world is Buddha-Bar. The Asian inspired restaurant and bar has a laid back atmosphere permeated by the chilled music and unique food.

The same ultra cool vibe of Buddha-Bar can be felt in Siddharta Lounge by Buddha-Bar, which serves Mediterranean flavours with futuristic sounds in a modern and sophisticated ambience - a sublime experience.

At the top of Tower Two, placed over three floors with unrivalled 360 degree panoramas is the sleek and sassy Embassy Dubai. Complementing the legendary Embassy London in Mayfair it uplifts the region's glamorous nightlife and is the premier destination of the international glitterati.

The final destination high on the list of 'places to be seen' in Dubai include Bar 44, the hotel's top floor Champagne and cocktail bar, which offers stunning panoramic views of the city.

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Embassy Dubai



Rhodes Mezzanine



Toro Toro



Indego by Vineet





GARY RHODES

Gary Rhodes' legendary dedication to his craft and relentless pursuit of perfection has placed him firmly at the forefront of today's culinary world.

Chef, restaurateur, celebrity and author; his distinguished career, tireless attention to detail and unique mastery of the 'Great British Classics' truly sets him apart. A history of stunning restaurants has won him a constellation of Michelin stars and



he is consistently revered by his peers as truly 'The Chef's Chef'.

Well-known as an ambassador for British cuisine, Gary has achieved what no other chef has previously managed to do: he has re-introduced the nation to its rich gastronomic heritage and uncovered a culinary culture to rival that of any other country in the world.



A COMBINATION OF LUXURY ENGINEERING

They enjoyed driving the Ghost, Phantom Coupe and Phantom Drophead on the beautiful roads of rural Cheshire followed by a flight over North Wales in the ultimate luxury, high performance small aircraft the Beechcraft King Air 350i.

Also on the itinerary was a tour of the fantastic HawkerBeechcraft factory where guests were amazed by the craftsmanship that goes into the aircraft produced with those who had visited the home of Rolls-Royce Motor Cars in Goodwood remarking the two were not dissimilar!





COLLECTION
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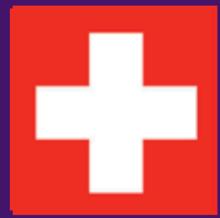


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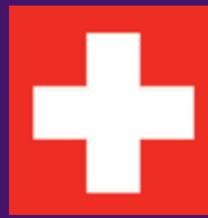
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“What could be more romantic than open air motoring or even the sound of rain on a soft-top at night?”

Ian Cameron, Chief Designer

ROLLS-ROYCE PHANTOM SERIES II PHANTOM DROPHEAD COUPÉ

The latest expression of Phantom Drophead Coupé demonstrates a more relaxed and less formal side of Phantom. It displays a sociable character and its convivial interior evokes the feeling of being aboard an elegant motor yacht. It offers both driver and passengers a dual experience - intimate and cocooning or embracing the elements depending on whether the roof is raised or lowered. Inspired by the J-class racing yachts of 1930s (known for their performance and use of natural materials) the result is a car that epitomises romantic, performance motoring. >>





The Clay sculptures are made of black and red terracotta, individually decorated with various imprints and patterns. They are between 2 and 4 meters tall.

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Gathering: These consist of 18 columns each measuring 3 meters tall and weighing between 500kg and a ton each. They are fragments of welsh slate stacked on top of each other to create a gravity defying effect.

ROLLS-ROYCE PHANTOM SERIES II PHANTOM DROPHEAD COUPÉ

DESIGN PRESENCE

"We wanted to create a car that is a shared experience," explains Charles Coldham, Chief Stylist Interior Design. "The occupants are surrounded by the finest natural materials, evoking the experience of being on board a yacht."



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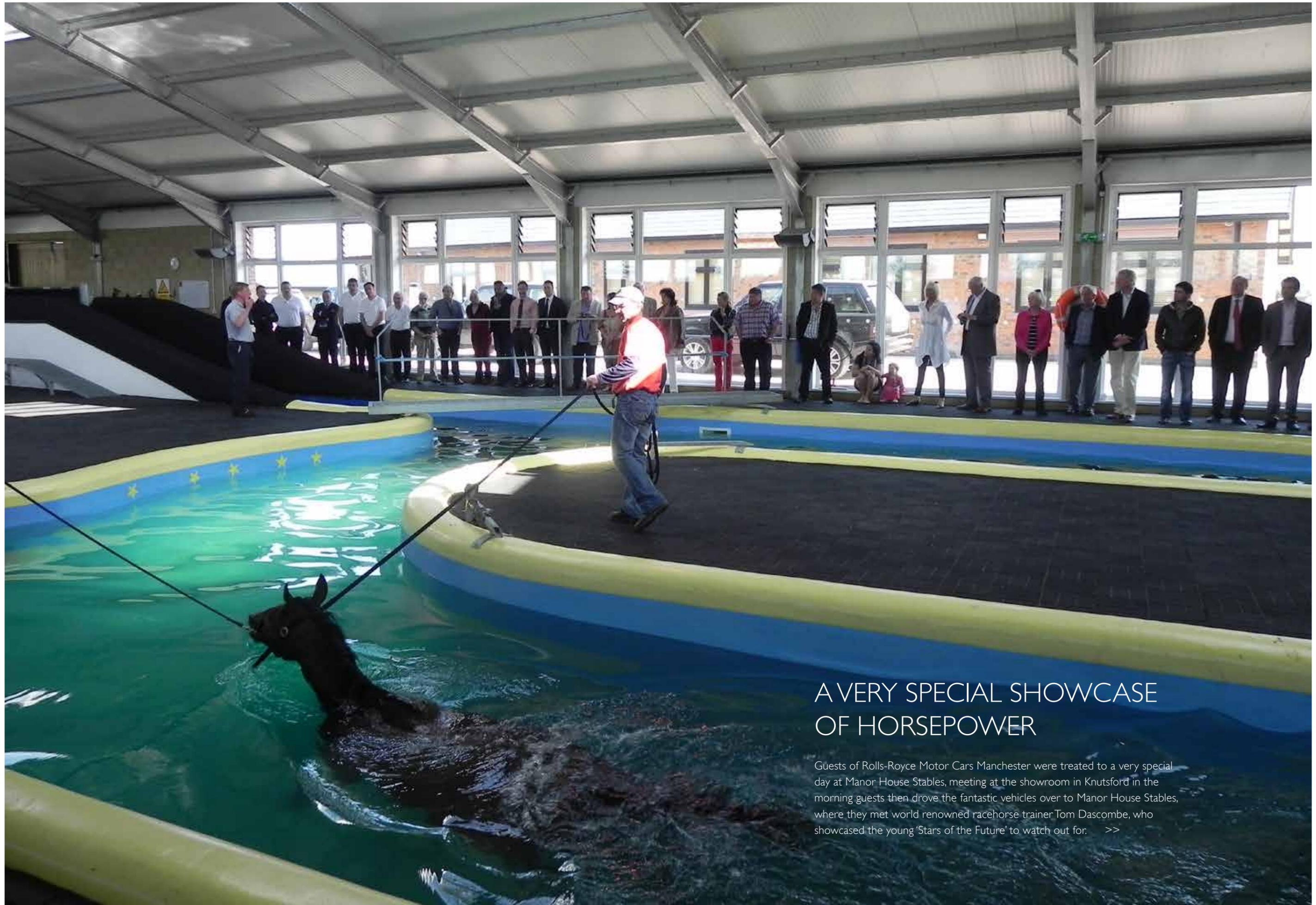
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A VERY SPECIAL SHOWCASE OF HORSEPOWER

Guests of Rolls-Royce Motor Cars Manchester were treated to a very special day at Manor House Stables, meeting at the showroom in Knutsford in the morning guests then drove the fantastic vehicles over to Manor House Stables, where they met world renowned racehorse trainer Tom Dascombe, who showcased the young 'Stars of the Future' to watch out for. >>





RICHMOND OAK

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A VERY SPECIAL SHOWCASE OF HORSEPOWER

After 'going up' the gallops with the horses in a host of Range Rovers (courtesy of Guy Salmon Stockport) lunch was served in the private Owners Area and the day concluded with a very special private tour of the facility with Stables Owner and England footballer Michael Owen.

To find out more about Rolls-Royce Motor Cars Manchester and the Rolls-Royce ownership experience please call one of our team on 01565 700000.



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Richmond Oak aim to reflect the ideas and aspirations of their client, working to blend their final design elegantly with the style of the existing architecture of the property it is being attached to.

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An Interest for Life

Peak Racehorses Irish Bloodstock Agents

Sean Tiernan



"If you are looking for a new exciting life interest that can take you all over the world and mix with the elite – come and join horse racing, The Sport of Kings. A day at the races as a racehorse owner will give you the combination of good food & wine while also enjoying the company of others with the same interests as you".

Company founder Sean Tiernan and his wife Viva pride themselves on the private bloodstock service they provide. From start to finish, their team of highly skilled professionals are able to provide a personal and specialised service to each and every one of their race horse owners.

From matching your requirements with the right horse, taking you to meet the horse and explaining why the horse is selected for you, setting up the horse's location, training requirements and working with you as to what country you would like to race the horse and what time of year, from Ascot to Melbourne, to Paris or New York.

"At Peak Racehorses we strive to achieve 2 main objectives, 1) to source high class and sound racehorses on behalf of existing and potential owners throughout the world. 2) To provide the best care and home for our owner's horses in between training and racing. We also provide state of the art pre training facilities".

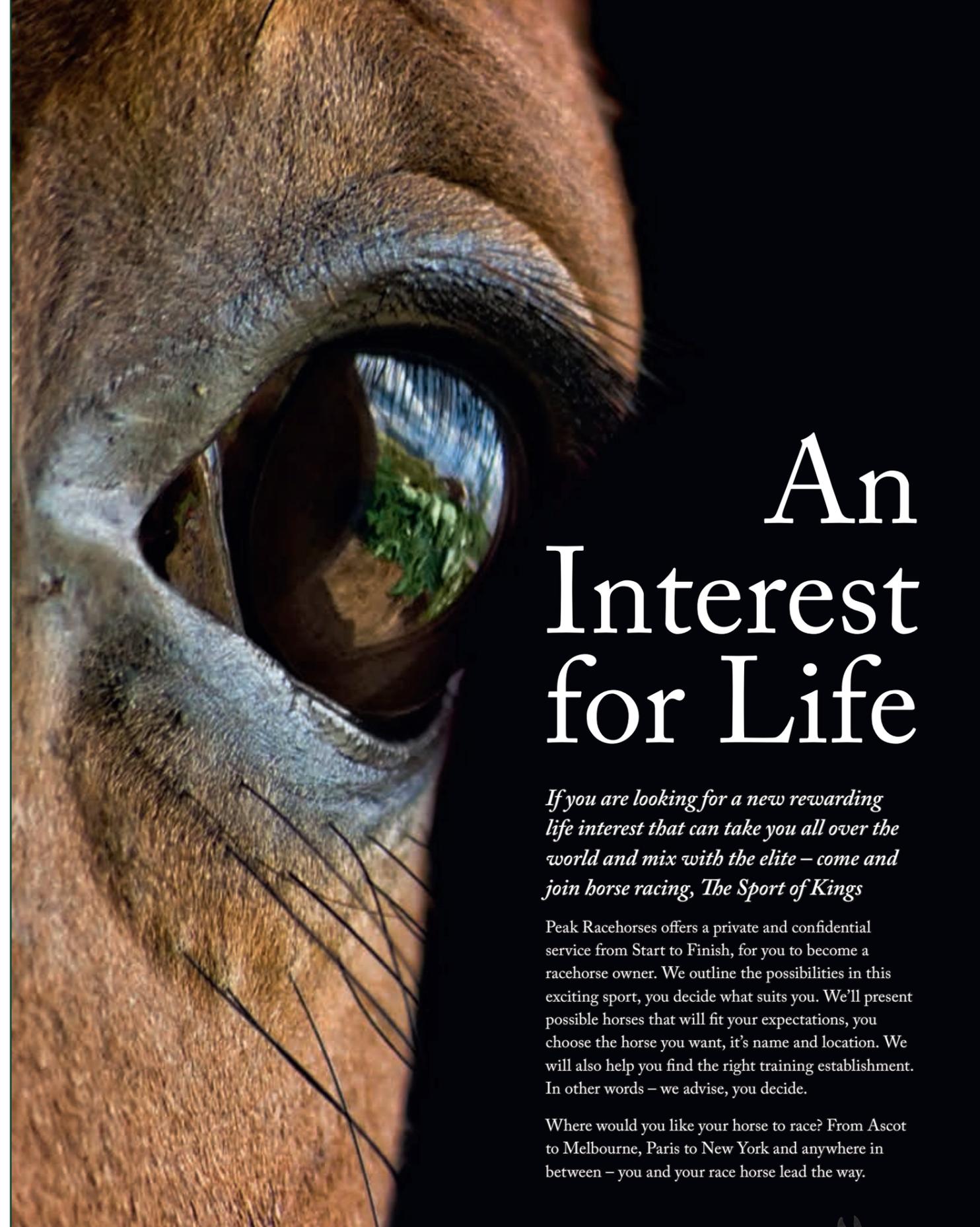
Combining their equine connections in France, Ireland, UK, USA, Scandinavia and Germany, their methods of selection have proven very successful and we continuously strive to maintain high quality horses on the list of winners that we have sourced for our owners.

Sean was born in Dublin and spent his school holidays with renowned Irish trainer Seamus McGrath and then went onto the USA. While in the States, he gained a wealth of experience from involvement in the selling of yearlings to becoming a successful trainer and managing to obtain a New York Trainers License. Sean has been buying horses since 1995 and has succeeded his reputation in the business and is very highly sought after. He has enjoyed working with some of the world's top race horse owners and enjoys a close co-operation with Coolmore Stud. "It is a very methodical business before purchase, all the boxes must be crossed checked and ticked, while after that each horse must be matched to the right owner". Sean also has a vivid interest and passion in old cars while recently acquiring his first classic Rolls Royce.

French horses are in high demand and Peak Racehorses has an exceptional structure and quality control process in place when buying there. They have a full time qualified vet on the ground in France, sourcing and locating proven and potential racehorses for their clients. This preparation has resulted in every French horse purchased so far, turning out to be a winner. "In addition the owner knows that when the horse comes home to Wexford we offer top class equine facilities".

While Sean succeeds in Peak Racehorses, Viva is heading a very successful side of the business with a natural range of horse nutrition. Peak Horse www.peakhorse.com are proud to be able to offer products that help the horses stay healthy, full of vitality and physically in top form. Whether it's for Thoroughbreds, Show jumpers, 3 day Eventers, Ponies, any type of horse, young or old, Peak Horse offers nutritional natural supplements that suit each of these horses specifically and which can help them reach their PEAK health.

Sean concludes, "We will be happy to help you find and prepare your horse for a successful racing career. I suppose my two passions, race horses and old cars have a lot in common – magnificent horse power".



An Interest for Life

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Peak Racehorses offers a private and confidential service from Start to Finish, for you to become a racehorse owner. We outline the possibilities in this exciting sport, you decide what suits you. We'll present possible horses that will fit your expectations, you choose the horse you want, it's name and location. We will also help you find the right training establishment. In other words – we advise, you decide.

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RANKIN: SPIRIT OF ECSTASY – AN ART COMMISSION FOR ROLLS-ROYCE MOTOR CARS

Over the past months, 100 images inspired by the Spirit of Ecstasy - the figurine famed for its prominent and defining position on the bonnet of every Rolls-Royce - have been captured by renowned photographer Rankin.

Like Charles Robinson Sykes, the man who crafted the legendary Spirit of Ecstasy flying lady one hundred years ago, Rankin takes inspiration from the beauty and sensuality of the feminine form. Just as Eleanor Velasco Thornton is rumoured to have been Sykes' muse for the Spirit of Ecstasy, so Rankin has turned to his inspirational wife and model Tuuli Shipster for the first of his 100 portraits. >>



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RANKIN: SPIRIT OF ECSTASY – AN ART COMMISSION FOR ROLLS-ROYCE MOTOR CARS

“This is one of the biggest projects I have ever taken on,” commented Rankin. “The images are a statement about the modern day Rolls-Royce; they feel fresh, directional and original, while also being beautiful and inspirational. The portraits comprise a variety of perspectives, including full length as well as close-up shots incorporating facial features – an eye, a mouth – to reflect a unique interpretation of the figurine’s connotations, while quietly symbolising its classic underpinnings.” >>

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The Belgravia Suite



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Since taking over the reins from his father George six years ago Jeremy has overseen a magnificent renovation of the whole hotel. Several famous English designers have been commissioned to work their magic. The Dining Room was transformed by Linley featuring extravagant Swarovski crystal chandeliers as well as beautiful examples of his exquisite furniture. The other public rooms were given a theatrical makeover by celebrated designer Tim Gosling. Upstairs Nina Campbell designed two signature suites and London's hottest designer, Russell Sage, has just completed his restyling of the bedrooms.

One of the highlights of this very English hotel has to be the Belgravia Suites. These one-bedroom suites feature the richest of silks woven specially for the hotel by The Gainsborough Silk Company in Suffolk. Bespoke furniture has been crafted for each one and Russell's overall vision has created wonderfully elegant yet comfortable spaces. As you sit in front of your handsome marble fire place you are transported back to a world of elegance that rarely exists in this modern age.



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RANKIN: SPIRIT OF ECSTASY – AN ART COMMISSION FOR ROLLS-ROYCE MOTOR CARS

Torsten Müller-Ötvös, Rolls-Royce Motor Cars CEO added, "Rankin's powerful portraits are part of contemporary iconography. His talent for capturing the strength and character of his subjects makes him the ideal photographer to take the Spirit of Ecstasy into the 21st century. I very much look forward to presenting this unique photographic collection to the world."





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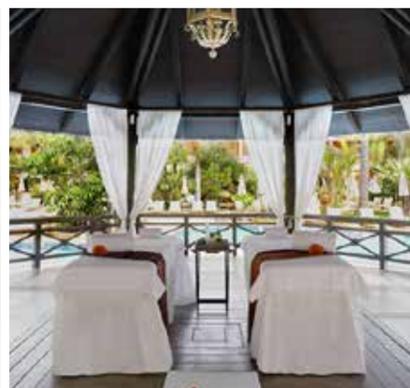
The emphasis was on providing pleasing sensations - the rhythmic hush of the ocean, scents of jasmine wafting in the breeze and a liberating sense of space. There is no other hotel like the Gran Hotel Atlantis Bahía Real; the Cebrias have made sure of that!

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RANKIN: SPIRIT OF ECSTASY – AN ART COMMISSION FOR ROLLS-ROYCE MOTOR CARS



ROLLS-ROYCE CONFIRMS RECORD SALES IN COMPANY'S 107 YEAR HISTORY

Earlier this year Rolls-Royce Motor Cars revealed record sales results for 2011. 3,538 cars were sold globally during the year, a 31 per cent increase on the 2010 total of 2,711 cars. The figure represents the best sales result in the company's 107-year history; the previous record of 3,347 cars having been set in 1978 during the Silver Shadow II era. >>





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ROLLS-ROYCE 10HP, 1904 - 1906

ROLLS-ROYCE CONFIRMS RECORD SALES IN COMPANY'S 107 YEAR HISTORY

Strong sales growth was reported across the globe, with notable results seen in Asia Pacific (up 47%), North America (up 17%) and the Middle East (up 23%). China and the United States were the most significant individual markets for Rolls-Royce. The United Kingdom performed well, reporting 30 per cent growth in the year. In Continental Europe, Germany and Russia were the largest growth markets, each more than doubling sales compared to 2010.

"We had an outstanding year in 2011 and we should take a moment to reflect on this Great British success story," said Torsten Müller-Ötvös, Chief Executive Officer, Rolls-Royce Motor Cars. "Our business is in excellent shape. We are developing our dealer network, moving into new markets like South America, expanding our manufacturing operation in West Sussex to meet global demand and have plans to develop our product range. At the core of this extraordinary success is a dedicated, committed and, above all, passionate workforce."





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ROLLS-ROYCE GHOST EXTENDED WHEELBASE

ROLLS-ROYCE CONFIRMS RECORD SALES IN COMPANY'S 107 YEAR HISTORY

The company's portfolio includes the pinnacle Phantom family products - Phantom, Phantom Extended Wheelbase, Phantom Drophead Coupé and Phantom Coupé - and the more recently-launched Ghost range. Demand for all variants was strong. Interest in Ghost - including Ghost Extended Wheelbase, launched to wide acclaim - accounted for the lion's share of 2011 growth.

2011 also marked a record for the Rolls-Royce Bespoke personalisation programme, a service with Rolls-Royce's legendary hand-craftsmanship and attention to detail at its core. Nearly every Phantom family model leaving the Home of Rolls-Royce at Goodwood came with some element of bespoke personalisation, from unique paint colours, interior detailing and embroidery, to exquisite whole vehicle designs including champagne sets, humidors and picnic sets.



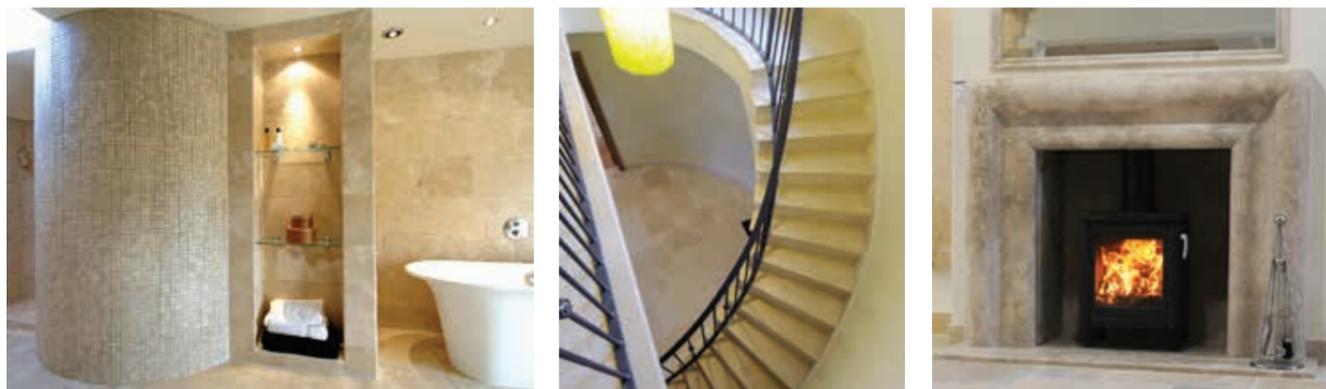


ROLLS-ROYCE GHOST EXTENDED WHEELBASE

ROLLS-ROYCE CONFIRMS RECORD SALES IN COMPANY'S 107 YEAR HISTORY

Bespoke sales were also enhanced by two exceptional collections in 2011, the Spirit of Ecstasy Centenary Collection and striking Year of the Dragon Phantom commissions. More Ghost clients have requested bespoke cars, creating many exceptional examples across this model range.

Last September, Rolls-Royce announced plans to expand its manufacturing plant at Goodwood, with over 1,000 people employed on site. This will help the company meet further growth in worldwide sales and satisfy demand for highly personalised Ghost and Phantom models.



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TEST DRIVING ROLLS-ROYCE AND MORE AT THE WARREN, ABERSOCH

August Bank Holiday Weekend 25th and 26th August, saw The Warren - Haulfryn group's hugely popular and highly prestigious site in Abersoch - welcome Rolls-Royce Motor Cars Manchester for two days of customer driving experiences.

The event gave The Warren residents and Rolls-Royce enthusiasts the perfect opportunity to test drive exquisite models from the Rolls-Royce range from the comfort of their own holiday homes.

A Rolls-Royce driving consultant, together with representatives from the dealership introduced residents to luxury models from across the Rolls-Royce range, inviting them to test the cars on some of the stunning stretches of road in North Wales during the course of the last Bank Holiday weekend of the year.

With a fully booked schedule of test drives and static models on display too, the Bank Holiday weekend weather certainly held fair and helped make the weekend showcase the perfect event for The Warren and Rolls-Royce Motor Cars Manchester.

David Smith, Marketing Manager at Rolls-Royce Motor Cars Manchester said: "The opportunity to engage with our customers both old and new whilst they enjoyed the familiar quality of The Warren's perfect hospitality, top notch facilities and enviable setting allowed us to stage a really successful drive event, and we all look forward to returning in the near future to extend our great relationship with The Warren and its residents. The exemplary levels of customer service from The Warren's team of staff really helped us to build on our great customer relationships and without their assistance the event would not have been the great success we were able to deliver".



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SPIRIT OF ECSTASY GRACES SIBERIA

Rolls-Royce Motor Cars has arranged the first-ever drive experience for prospects beyond the Ural Mountains, following an enquiry from the Tyumen Oblast in Siberia. A Rolls-Royce Ghost was presented in Tyumen in cooperation with the leading regional business community.

"The importance of Russia for our business development is growing further. The interest from Siberia in our motor cars underpins the universal appeal of arguably the ultimate symbol for success", commented James Crichton, Regional Director Rolls-Royce Motor Cars for Europe and South Africa. >>





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SPIRIT OF ECSTASY GRACES SIBERIA

Tatiana Fitzgerald, Managing Director of Rolls-Royce Motor Cars Moscow, said: "Siberia still has this very special connotation of myth, eternity and human endeavor which fits the Rolls-Royce brand perfectly. We were more than pleased to support this drive event as a first of more regional drive events to come."

Tyumen is historic ground; in 1586 Russian pioneers founded the first Russian settlement in Siberia, around 1,700km (1,100 miles) southeast of Moscow. Since then, located at the crossing of important trade routes, Tyumen has become one of the business hubs in Siberia. With a population of nearly 600,000 people it is the center of the Tyumen Oblast.

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SPIRIT OF ECSTASY GRACES SIBERIA

Russia is the number one market for Rolls-Royce Motor Cars in Continental Europe. Sales show healthy growth based on sustained demand for Phantom and the additional momentum of Ghost Extended Wheelbase which was launched in Russia in March.

The award-winning Ghost has seen exceptional feedback since its debut, the latest being the "Best Luxury Car" award at the Moscow International Motor Show 2012. Designed as a more informal Rolls-Royce, it has introduced a new generation of customers to the marque. Ghost Extended Wheelbase simply takes the principle even further. Customers who require slightly more rear-cabin space to travel in uncompromising comfort are able to do so whilst still enjoying the peerless Ghost driving experience; in essence it is the perfect car for all occasions.



MORE ROLLS-ROYCE GHOST CLIENTS TURN TO BESPOKE PERSONALISATION

In the last year more than half of clients who specified a Rolls-Royce Ghost turned to bespoke personalisation. The service, which includes anything from the application of unique paint colours, coach lines and tread plates to whole vehicle designs featuring champagne sets, humidors and picnic cabinets, helped drive Rolls-Royce to record sales last year.

In total, 56% of Ghost and Ghost Extended Wheelbase models sold around the world featured bespoke design during this period.

>>



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MORE ROLLS-ROYCE GHOST CLIENTS TURN TO BESPOKE PERSONALISATION

The move to highly personalised Rolls-Royce Ghost models follows an increase in sales of bespoke Phantom family cars last year: More than eight in every ten Rolls-Royce Phantom models passed through the hands of the team's designers and skilled craftspeople, before being delivered to a client. In some markets in the Middle East every Phantom featured bespoke content.

"It is always our goal to exceed our clients' highest expectations and fulfill their innermost desires," said Torsten Müller-Ötvös, Rolls-Royce CEO. "With highly bespoke Phantom and Ghost models, we are able to achieve this. The passion with which our bespoke craftspeople create these beautiful cars is reflected in some truly outstanding examples delivered across the globe last year."



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The proportion of Phantom family cars with bespoke content delivered to Middle Eastern clients rose from 75% in 2005 to 99% last year, while in Europe the figure increased from 50% to 89%. In North America it rose from 30% to 84% over the same period and in Asia Pacific from 50% to 79%. In the United Kingdom, the third largest single market for Rolls-Royce Motor Cars, the proportion of Phantom family cars featuring bespoke content increased from 60% to 88%.

As a result Rolls-Royce announced an expansion of its bespoke operation to meet growing demand, doubling the number of bespoke experts working at the Home of Rolls-Royce in Goodwood by the end of the year. The company is also about to expand its manufacturing facility, partly due to the increase in demand for bespoke cars.





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JOHNNY ENGLISH REBORN PHANTOM VI 6 COUPE COMES TO ROLLS-ROYCE MOTOR CARS MANCHESTER

In a recent interview, Rowan Atkinson spoke about the Rolls-Royce VI 6 Phantom Coupe and said, 'All filming is smoke and mirrors and we could have put a plastic cover on to make it look like a VI 6, but I thought that wasn't the way to go. Rolls-Royce didn't want to do that either because it smacks of a lack of integrity. I asked them if they would be so kind and they got the engine out and put it in the car.'

When talking about the performance of the car and how it was to drive, Rowan said, 'Unbelievable it reminded me of that old cliché, it's like the Hand of God has grasped the back of the car and gone, "Whoossh..."'

You can come and visit the showroom to look at this showstopping car and our other beautiful motor cars from the Rolls-Royce model range Monday - Friday 8.30am-6pm or on Saturday 9.30am - 4pm.





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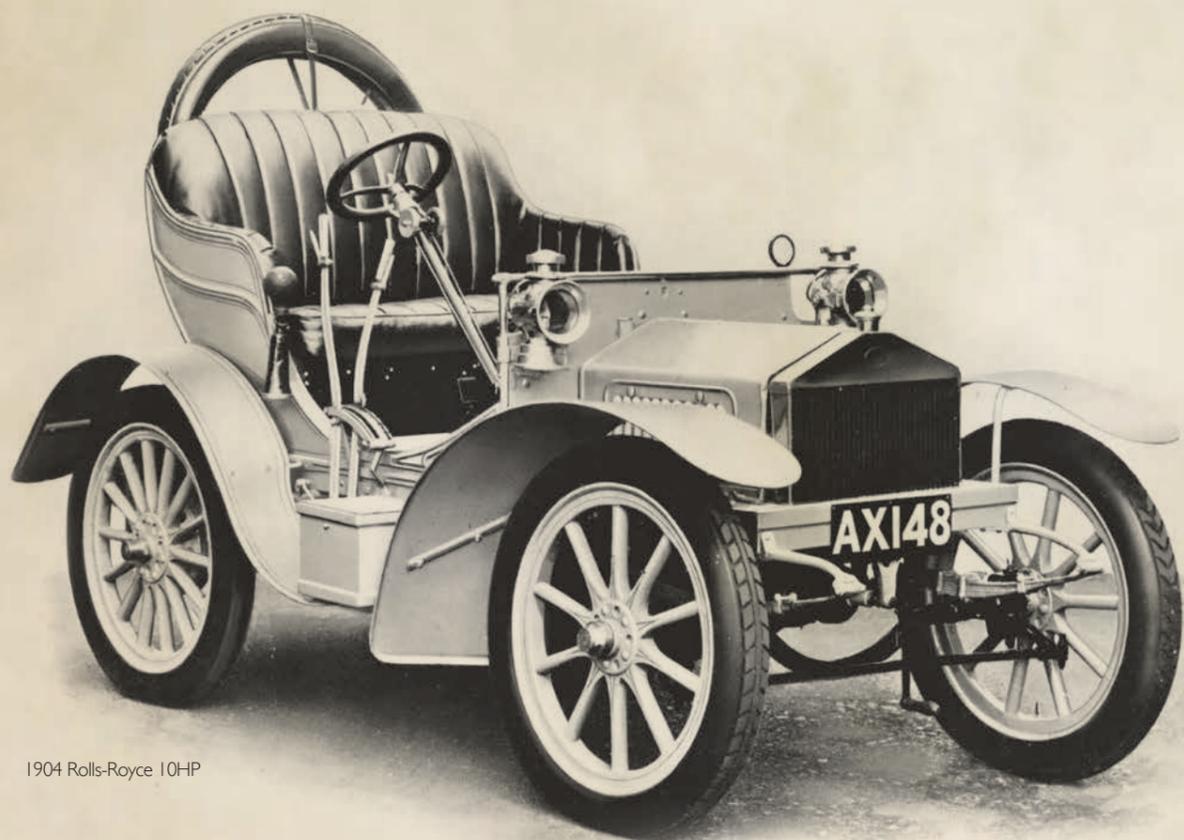
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1904 Rolls-Royce 10HP



ROLLS-ROYCE STEEPED IN HISTORY

The beginning of a legend

The Rolls-Royce name commemorates two of the most influential people to emerge at the beginning of the UK motor industry who shared a common vision to bring quality and perfection to the growing and somewhat haphazard world of the motor car.

Henry Royce and Charles Rolls came from very different backgrounds, but in the late 1800s both were caught up in the excitement and novelty of motoring. Most of the few cars on British roads were imported from Europe and driving was as much a matter of unreliability and adventure as it was of travelling.





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THE HONOURABLE CHARLES STEWART ROLLS

While Royce was working hard to improve himself and raise himself from poverty through his engineering abilities, Charles Stewart Rolls was living at the other end of the social spectrum. Rolls was born into the British aristocracy in 1877, being the third son of Lord and Lady Llangattock.

Like most young men in similar families, Rolls was not troubled by the need to actually work for a living. He was educated at Eton and Cambridge University and seemingly was destined for a life of ease and luxury. However he had a natural flair for engineering and gained a degree in Mechanical Engineering and Applied Sciences.

While at Cambridge he became interested in cars and with his father went to France to experience what was then seen as "the Continental pastime of motoring". On his return he imported a Peugeot car in 1896 and with the 19-year-old Rolls at the wheel, it became something of a sensation, as the first car ever seen at Cambridge, regularly flouting the 4 mph speed limit!

When he drove the Peugeot to the family home in Monmouth, Wales, the journey took Rolls two days with

many hours spent at the roadside working to keep it going. By the time Rolls graduated from Cambridge he was probably the most skilful driver in Britain.

In 1900 Rolls dominated the Automobile Club's 1,000 Miles Trial in his 12hp Panhard. Such was his outstanding performance in all sections, including hill-climbing and speed contests that a special gold medal was struck in his honour.

Rolls combined his ability and enthusiasm for driving with business acumen by establishing his own business, C.S. Rolls and Co, which quickly became a leading motor car distributor. He persuaded Claude Johnson, who had been the Royal Automobile Club Secretary, and a major figure in British motoring, to join the firm as a partner.

While the business flourished by selling imported cars, Rolls harboured two ambitions. Firstly he wanted his name to be directly associated with cars and secondly he wanted to find a British car which was as good, if not better, than the ones he was selling.

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FREDERICK HENRY ROYCE

Frederick Henry Royce was born on 27 March, 1863, the son of an impoverished miller from Alwalton, near Peterborough. From the age of nine he was forced to seek work, following his father's death. His first job was as a newspaper boy for W.H. Smith and Sons in London and then as a telegraph messenger.

At the age of 14 he became an apprentice with the Great Northern Railway works at Peterborough. There he learned the basics of engineering, while at his lodgings he was able to use hand and bench tools and lathe work in a well equipped workshop owned by his landlord, a Mr Yarrow.

Financial hardship meant that, at the age of 17, Royce was once again looking for work and in 1880, he joined a firm of machine tool makers in Leeds, where he worked a 54 hour week for 11 shillings (55pence) and also found the time to study the emerging science of electrical engineering.

With his self-taught knowledge of electricity he progressed through one of the first electric light companies to become, at the age of 19, technical advisor to the Lancashire Maxim and Western Electric Company. Three years later he and a friend, Ernest Claremont, set up their own business as electrical engineers in Cooke Street, Manchester.

Royce had £20 capital and Claremont £50 for the business venture but their prosperity grew after Royce designed a small electric bell which sold for one shilling and six pence. The pair expanded into dynamos, electric light fittings and electric cranes. F.H. Royce and Company went from strength to strength with a reputation for quality and reliability, which followed one of Royce's maxims "The quality remains after the price is forgotten."

In 1893 with his financial future looking brighter, Royce married Minnie Punt, daughter of a London printer, and built a house at Knutsford. In 1903 Royce bought himself a 10hp French Decauville car for the journey between his home and the factory.

While the Decauville was one of the more sophisticated cars on sale at the time, Royce was clearly irritated by the noise and vibration, and started to spend more and more time experimenting on carburation, ignition and general refinement, before announcing that he was going to build a batch of three cars to his own design.

These "light cars" designed by Royce and built by him and two apprentices. The first car started easily, ran smoothly and quickly and was very reliable – qualities which always impressed everyone who saw or rode in it.

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Phantom I, 1933

ROLLS MEETS ROYCE

It was the second of the three experimental cars made by Royce, which was the catalyst to the first meeting of the two men. Henry Edmunds, a director of Royce Ltd, told Charles Rolls about the two-cylinder car and persuaded him to travel to Manchester to see the car and its creator.

On 4 May 1904, Rolls, Edmunds and Royce met at the Midland Hotel. Rolls was initially sceptical about the abilities of a two-cylinder powered car to be as refined as he believed would be necessary to appeal to his customers. However after a drive he became totally supportive and said later that Royce "was the man I have been looking for years".

Rolls was anxious to have exclusive rights to sell Royce cars and an agreement was drawn up for C.S. Rolls and Co. to take all the motor cars made by Royce Ltd. The agreement, which was finally signed on 23 December 1904 included a clause stipulating that the cars should be called "Rolls-Royce". At Rolls request, work started in earnest to build a range of cars to be exhibited at the Paris Salon in early December 1904. A 10hp Royce car; a 10hp Rolls-Royce car; a 15hp and a 20hp incomplete car and a 30hp 6-cylinder engine were all produced and exhibited.

In anticipation of the formal agreement between Rolls and Royce the 10hp car carried the Rolls-Royce radiator and name. The Rolls-Royce company was formed in March 1906 and the following year Royce produced the Silver Ghost, which was to set the standard for all models that followed.

As was standard practice, Rolls-Royce cars were produced in chassis form for specialist coachbuilders to add the individual body style ordered by customers. Rolls-Royce cars maintained this tradition until 1946.

Charles Rolls, tragically, did not enjoy the full success that his partnership with Royce became. As well as motor racing, he also had a passion for flying, being a pioneer in the air as well as on the ground. He died in a flying accident at Bournemouth on 12 July 1910, being the first Englishman to be killed in an aircraft.

Henry Royce (he dropped his first name of Frederick) continued to create outstanding cars and the Rolls-Royce business flourished, outgrowing its original Manchester premises to expand with a new factory at first Derby (1908), then at Crewe (1938 for aero engines, and 1945 for car production) until the all new Rolls-Royce manufacturing plant and head office was opened at Goodwood, West Sussex in 2003.

In 1931 Rolls-Royce acquired their rival, Bentley, which remained within the organisation until the end of 2002, with Bentley versions of Rolls-Royce models providing a second model line.

Royce was created a Baronet for his services to motoring and aero engines in 1930. He lived in West Wittering, less than 10 miles from Goodwood, from 1917 until he died, at the age of 70, on 22 April 1933.

Rolls-Royce expanded into the development and production of aero engines (see below) and in 1971, the aero engine division required government funding to enable it to continue development work. This resulted in the flotation of the car business as a separate company in 1973.

Subsequently the resulting Rolls-Royce motor car company at Crewe became part of Vickers plc, with the aero engine manufacturer Rolls-Royce plc keeping the rights to the marque.





ROLLS-ROYCE CELEBRATES RECORD GOODWOOD REVIVAL

Rolls-Royce Motor Cars celebrated a record Goodwood Revival over the weekend, with all three days of the popular event selling out for the first time ahead of Revival Friday. The local manufacturer of super luxury motor cars hosted customers, prospects and VIPs and also entertained the thousands of visitors to the world's most popular historic motor race meeting in true Rolls-Royce style. >>



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A word from Michel

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ROLLS-ROYCE CELEBRATES RECORD GOODWOOD REVIVAL

An authentic recreation of a 1960s dealership - the Rolls-Royce showroom at the March Motor Works – attracted great interest, with a spectacular 1962 Silver Cloud II Drophead Coupé in lustrous black prominently displayed 'for sale'. Attention to detail included original vintage signage, a showroom manager in appropriate business attire and an imposing safe in one corner. >>



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ROLLS-ROYCE CELEBRATES RECORD GOODWOOD REVIVAL

With a theatrical twist, only possible at the Goodwood Revival, the showroom hosted glamorous movie star couples throughout the weekend. With impromptu photo calls and the ever-present paparazzi, a cordon of the Goodwood Runners (period police force) were on hand to hold back the adoring fans.

Rolls-Royce was also represented on the Motor Circuit throughout the event, with a beautiful Silver Cloud I Drophead Coupé in light blue, with bodywork by H.J. Mulliner & Co. Ltd., forming part of the Course Director's entourage. Over 100 very special guests were conveyed in period luxury, with the silence of the 'magic carpet ride' only marginally disturbed by the ticking of the clock.



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102EX – PHANTOM EXPERIMENTAL ELECTRIC

Rolls-Royce produces cars that represent the pinnacle in luxurious motoring for the world's most discerning customers. However, the company also recognises the need to look to the future and to plan for long-term sustainable growth. An investigation into alternative drive-train options is an important step in that process. >>

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102EX – PHANTOM EXPERIMENTAL ELECTRIC

With 102EX, also to be known as the Phantom Experimental Electric (EE), it is the company's intention to carefully test the opinions and reactions to alternative drive-train options of a range of stakeholders including owners, enthusiasts, members of the public and the media.

Throughout 2011 Phantom EE will serve as a working test bed, giving owners, VIPs, the media and enthusiasts the opportunity to experience an established alternative drive-train technology and to feed back their experiences, thoughts and concerns directly.

The bank of research gathered from a global drive programme that will include Europe, the Middle East, Asia and North America will be crucial to decisions affecting alternative drive-trains for Rolls-Royce Motor Cars.

There are no plans to build a production version of this car. Phantom EE's role is as a test bed, designed to explore established BEV technologies, to pose as well as to answer questions.

Can Phantom EE deliver an acceptable range for customers without frequent re-charging? Is there confidence in its ability to operate in extreme conditions? Will reliability and quality be consistent with expectations of the world's pinnacle automotive brand? >>

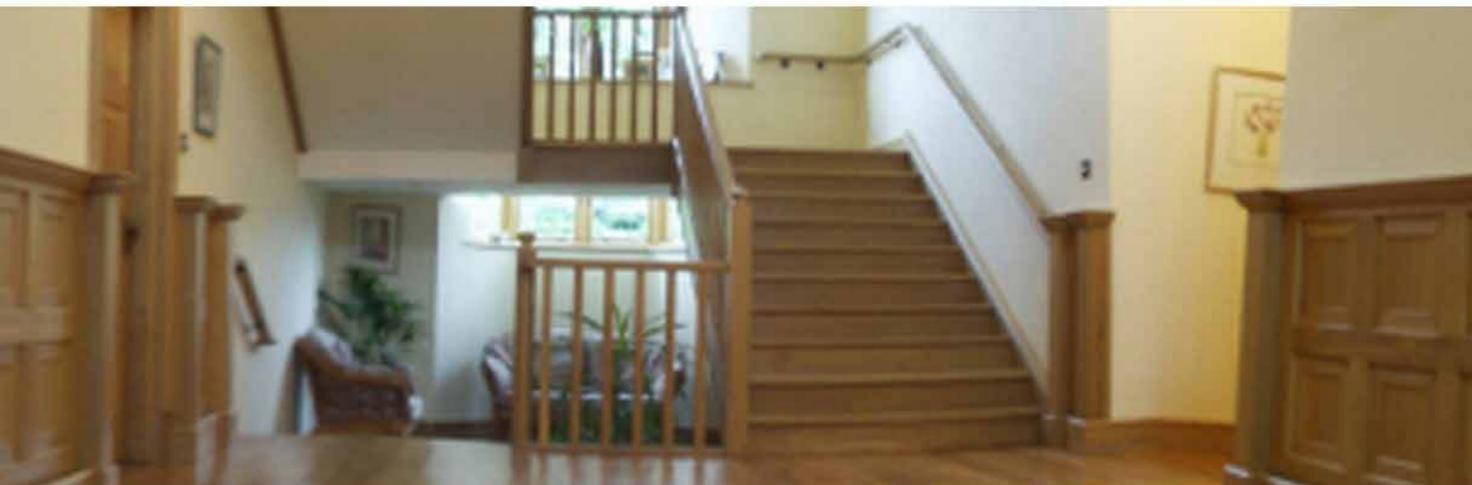




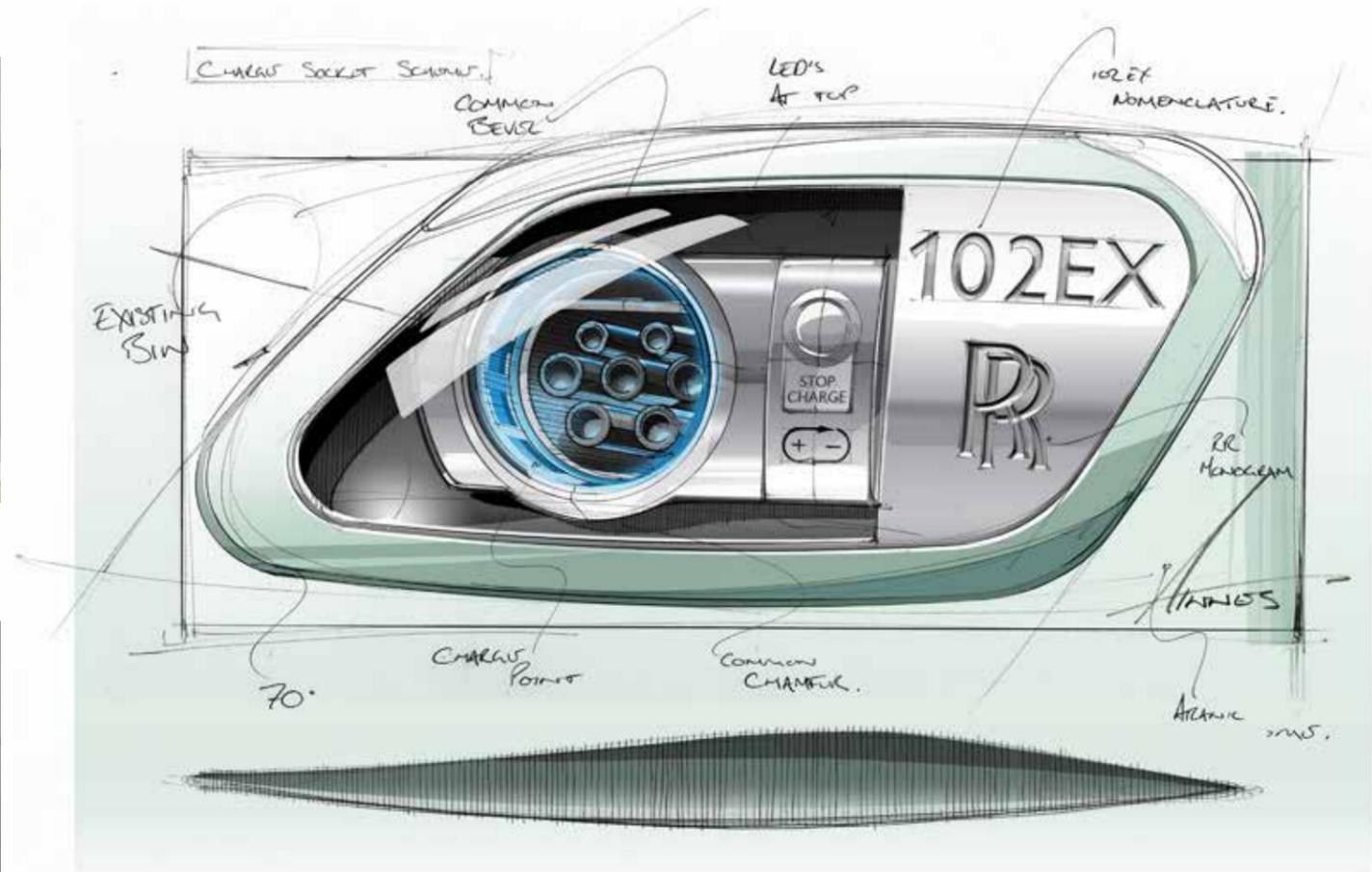
Sustainable



Restoration



Bespoke



102EX – PHANTOM EXPERIMENTAL ELECTRIC

Phantom EE also poses more fundamental questions: Is an all-electric drive-train able to deliver an authentic Rolls-Royce experience for customers, an experience that truly befits the marque?

Whether all-electric or another alternative drive-train option is right for Rolls-Royce will become clearer when the test programme is complete at the end of the year.

102EX – PHANTOM EXPERIMENTAL ELECTRIC (EE)

Reinvention is part of being timeless and Phantom EE is the latest in a line of experimental vehicles from Rolls-Royce Motor Cars. It builds on a legacy which dates back to 1919 and 1EX.

Experimental models are used to test and evaluate new technologies and applications which could shape future Rolls-Royce products. Unlike a concept car, Rolls-Royce experimental models are always fully functioning, drivable vehicles using tangible materials such as wood, leather and metals rather than clay and foam or other concepts.

They present engineers and designers with the opportunity for real-world innovation and are used not only to showcase new components and engineering techniques but also to evaluate them. >>

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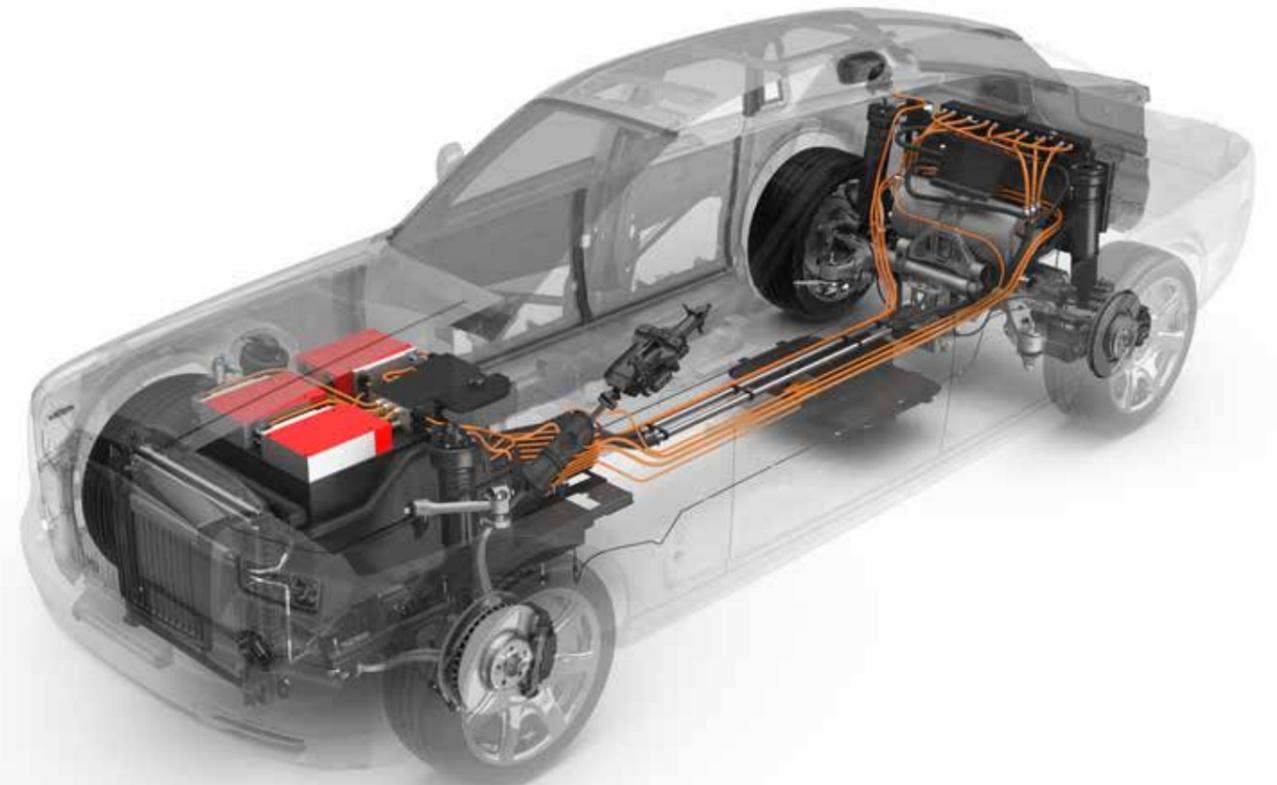
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102EX – PHANTOM EXPERIMENTAL ELECTRIC

The latest in this line of experimental projects began with a Rolls-Royce Phantom, a strikingly modern and immaculately proportioned car in which high technology and hand-craftsmanship combine to produce something extraordinary.

Phantom EE features the car's ground-breaking aluminium spaceframe, so important to dynamic prowess, as well as the sense of calm and tranquillity enjoyed by occupants. However, the naturally aspirated 6.75-litre V12 petrol engine and 6-speed gearbox have been replaced by a lithium ion battery pack and two electric motors mounted on the rear sub-frame. These motors are connected to a single speed transmission with integrated differential.

Each motor is power rated to 145kW, giving Phantom EE a maximum power output of 290kW and torque of 800Nm available over a wide band. This compares with 338kW for standard Phantom with maximum torque of 720Nm, delivered at 3,500rpm.

The Nickel Cobalt Manganese battery chemistry holds around 230Wh/kg, a high energy density which is important in achieving an acceptable range between re-charges. Pre-launch tests suggest Phantom EE should run to a range of up to 200km. Delivered on an effortless wave of torque, 0-60mph will be achieved in under eight seconds (5.7 seconds in standard Phantom), with top speed limited to 160kph. >>



We are celebrating our thirtieth birthday this year! My late mother and I opened Gibbon Bridge in November 1982. Thirty years on the place has blossomed from a fifty cover a la carte restaurant, bar and lounge area with six bedrooms to a four star hotel and restaurant with thirty bedrooms offering fine dining with locally sourced produce, and beautiful award winning gardens.

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102EX – PHANTOM EXPERIMENTAL ELECTRIC

This is the first application of the technology in a GKL++ segment (super luxury vehicles priced at more than €200,000) and the battery pack is thought to be the largest ever fitted to a road car.

Evaluation of technology is an important part of the test programme. However, more fundamentally the car will seek answers to questions posed of Rolls-Royce owners: what their needs might be for the future considering factors such as range, performance and re-charging infrastructure.

The feedback from customers – as well as media, stakeholders and enthusiasts via the website www.electrictluxury.com - will prove essential in evaluating the appropriateness of battery electric technology for Rolls-Royce.

It will help inform a decision on whether all-electric, or another alternative drive-train technology, will be most appropriate for the world's best cars of the future.

DESIGN

"It's a credible design concept that perfectly complements the experimental nature of the car, exploring options in light, space and use of materials. Had we changed the overall aesthetic, the concept would have lost credibility; our audience would assume it was simply a styling exercise. The reality is that this is an experimental vehicle in its truest sense, challenging perceptions, emotions and values - as well as exploring alternative drive-train technology." – Ian Cameron, Chief Designer Rolls-Royce Motor Cars. >>

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102EX – PHANTOM EXPERIMENTAL ELECTRIC

102EX bears the famous hallmarks of the Rolls-Royce Phantom on which it is based, such as hand craftsmanship, fine detailing and iconic design cues like the pantheon grille and the Spirit of Ecstasy which celebrates its centenary in 2011. However, at the core of its design is the essence of an experimental vehicle, establishing this car's status as a test bed, while subtly alluding to its electric power plant.

The design creates a different aesthetic, experimenting with interior space and materials, as well as trims and illumination. These are framed around functional considerations for a battery electric Rolls-Royce - how the car is likely to be used and the changes that the technology brings in terms of interior space and exterior detailing. Naturally, these changes are executed in a way that affirms the car's credentials as a Rolls-Royce.

ATLANTIC CHROME EXTERIOR

Our designers were challenged with creating a finish for Phantom EE which immediately signified a special car, distinguishing it from standard Phantom models in the absence of many overt design changes. Not an easy task, since all Phantom models are special – with customers benefitting from a range of bespoke paint options running to some 45,000 colours.

Extensive research however had revealed a highly reflective paint using ceramic nano particles. Under a microscope these mimic the impression of a silver metal, but are between 8,000 and 80,000 times smaller than the thickness of a hair or 1,000 times smaller than the size of a normal metallic paint particle.





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**102EX – PHANTOM
EXPERIMENTAL ELECTRIC**

Test parts were produced and the design team were impressed with the results, knowing that the larger the object covered the better it would look. But they were under no illusions as to the task ahead.

In all sixteen coats of paint were needed, of which four were Atlantic Chrome, and many hours of time dedicated to ensuring a perfect end result. The finish is a striking one. Phantom EE commands the stage, with taut almost chiselled lines giving a wet impression to the car. This only grows in character as light conditions change.

ILLUMINATED SPIRIT OF ECSTASY

As well as the launch of 102EX, 2011 marks another milestone in the history of Rolls-Royce Motor Cars. On 6 February 1911, the design for Charles Sykes' Spirit of Ecstasy was first registered, signalling the start of a 100 year period in which this famous icon has adorned the prow of Rolls-Royce cars, from the famous Silver Ghosts, Clouds and Shadows of the 20th Century to today's hand-built Phantom and Ghost models.



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102EX – PHANTOM EXPERIMENTAL ELECTRIC

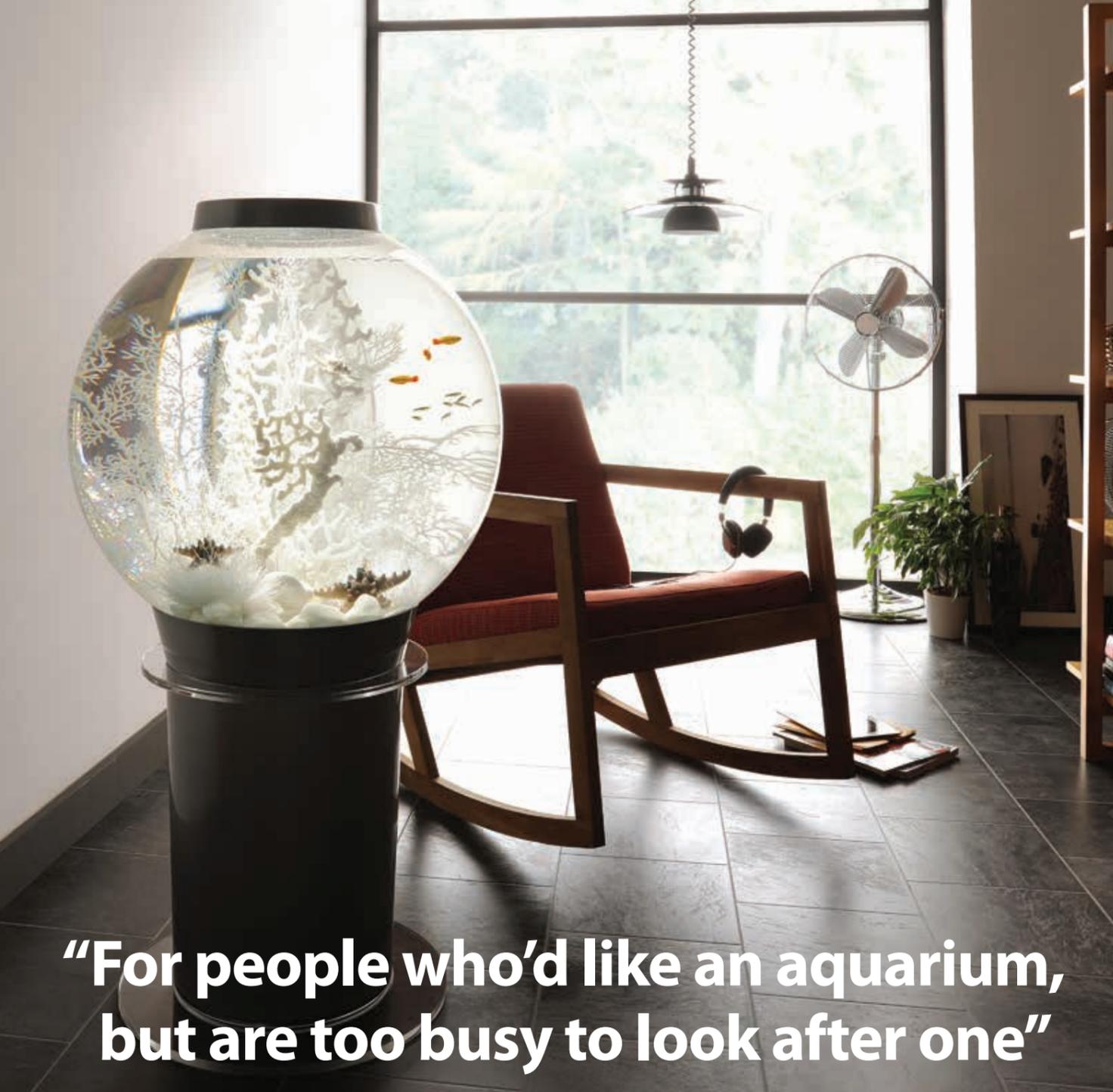
Phantom EE's Spirit of Ecstasy, sits atop the radiator grille above the red double-R badge applied to EX models. Made of Makrolon, rather than stainless steel, it will be bathed in blue LED light, hinting at the electric technology beneath the bonnet. This stunning image complements the keynote graphic of website – www.electriclexury.com – where Rolls-Royce Motor Cars will expand the debate on the question of electric luxury to the online community, taking views from enthusiasts, media and members of the public.

INTERIOR DETAILING

Atlantic chrome-finished dashboard dials echo the exterior colour, providing a sense of interior-external balance and their analogue displays maintain the timeless architecture that every Phantom interior commands.

Other changes hint at further evolutionary designs applied to the car. For example, some dials have been subtly modified to provide information needed by the driver of an electric vehicle. The fuel gauge in particular has been replaced by an elegant battery charge indicator.

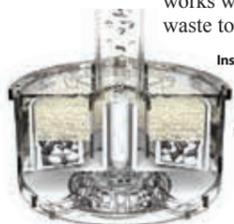
One of the most pleasing features of every Rolls-Royce Phantom interior is the power reserve dial located beside the speedometer. This reveals how much of the V12 engine's power remains at a driver's disposal. Phantom EE takes this concept a step further. >>



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102EX – PHANTOM EXPERIMENTAL ELECTRIC

It features a regeneration symbol which takes the dial beyond the normal 100% line of standard Phantom. Depending on the momentum gathered, it conveys the degree of re-charge taking place as the vehicle is in motion.

EXTERIOR RE-CHARGING POINT

Re-charging is undertaken with a plug and five-pin socket which takes the place of the normal fuel filling mechanism for Phantom. The standard fuel filler cap has been replaced by a design featuring a clear window, displaying the RR logo and 102EX motif. The window frames rear-mounted, tricolour LEDs which present the car’s charging status.

On start up, the socket is bathed in blue light. This begins to flash as charging commences. When completely charged, the display turns green, then flashing green as the solenoid is disengaged. A potential fault in the system is indicated by either constant or flashing red light.

Charging can be halted via a switch located adjacent to the plug. The process can also be operated inside the vehicle using controls accessed beneath the centre console, for example when induction charging is taking place. >>





High class in Harrogate and at home

Tom van Zeller's eponymous restaurant on Harrogate's Montpellier Street is barely as big as an art boutique. It's a good setup for a perfectionist; a size which lets an ambitious chef patron keep an eye on each dish and an eye on every table. Intimate, it is also a little mysterious which is fitting because this 34-year old is capable of whisking up a little culinary magic.

As a relatively new food writer, the place delivered a series of firsts which called my qualifications into serious question. There was my first taste of edible foam, which, in the mouth, offered the bitterness and smoke of lapsang souchong tea with the wispy texture of soap suds; a lesson that watching Great British Menu and Masterchef are not the same as eating actual food.

This is not a vegetarian restaurant but this was my first vegetarian tasting menu – a rarity – and it did what so much veggie food fails to do: abandoning the notion that there must be some meat-like focal point or mass of starch, and instead celebrating what the ingredients can do.

Everything about this restaurant is van Zeller – it's high class but maintains a relatively modest profile, it draws on the best elements of international gastronomy but utilises local produce and, like Tom himself, is very Harrogate but could probably be a success anywhere in the world.

At Home

Thankfully, van Zeller is not confined just to Harrogate. His 'at home' service means that you can treat guests to award winning food at your preferred location whatever the occasion. My advice is to book him whilst you can. He is already loved by his diners as the recent The Good Food Guide Restaurant 2013 award proves and I'm sure he will have a waiting list for his 'at home' service before too long.

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102EX – PHANTOM EXPERIMENTAL ELECTRIC

CENTRE CONSOLE DETAIL

A key identifier for Phantom EE is the design of the centre console charging and display, sited below the central arm rest. A simple switch is used to start and halt charging, while the display itself features a bright plate with an image of a battery, lit by LEDs.

Reflecting the lights applied to the exterior charging point, this image changes colour according to the charge status of the car. A blue-lit battery shows the vehicle is on standard charge, while pulsating blue indicates that inductive charging is taking place. Green indicates a fully charged battery while red notifies engineers of a potential fault in the system.

CORINOVA LEATHER

"At Rolls-Royce we pride ourselves in producing an authentic and natural product for customers, the quality of which is second to none. Seton Corinova is an experimental vegetable-tanned leather that allows us to celebrate more of the curves, creases and other features that are part and parcel of the life of the animal. It's a more sympathetic process that stretches our understanding of Rolls-Royce interior expectations. Owners' reactions will prove fascinating during the tour." – Andrew Monahan, Rolls-Royce Motor Cars General Manager, Leathershop. >>



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102EX – PHANTOM EXPERIMENTAL ELECTRIC

Interior wood veneers present Phantom owners with unique grains, patterns and detail adding weight to the fact that every model leaving Goodwood is as unique as the finger print of its owner. Phantom EE takes this concept a step further.

Its leather interior is derived from a natural vegetable tanning process christened Corinova. This gives life to the car, adding definition to the seats, floor and arm rests.

Most leather produced for automotive applications is chrome tanned. This is an important constituent that helps to stabilise animal hides and transfer collagen into leather fibres. The barrel-dyeing process used to colour Phantom interior leathers gives a rich, uniform pigmentation while maintaining the natural feel and softness.

An experimental leather, Corinova distinguishes itself by being entirely chrome free. It starts with a preparation of Glutardialdehyde to prepare for tanning. Chestnut extract, sustainably sourced from Southern Europe and Tara powder from crushed fruit of the Tara bush in South America are used for drum-spun colouring. Fruits are harvested without damage to the plant and the product is finished with a combination of natural binders and high tech polymers. >>



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102EX – PHANTOM EXPERIMENTAL ELECTRIC

The process lends itself only to certain earthy colours – in the case of Phantom EE a chestnut colour for seat covers and Quebracho Brown for other areas such as the floor and trunk lining, both of which are made of durable saddle leather.

As well as aesthetic differences, Corinova leather presents a number of practical benefits. It uses less paint finish than in standard chrome-tanned leather and creates less waste. It negates the use of petrol-refined products and with further development, it may be possible to use recycled Corinova leather in agriculture to aerate soil.

Rolls-Royce fully expects perceptions to be challenged and first impressions will no doubt focus on appearance, as features that define the life of the animal are more clearly visible in areas like seats and armrests than in production Phantom interiors. A change from the sumptuous finish applied to Phantom leather may imply a compromise to some owners, but others may welcome distinguishing features that stretch individualisation for Rolls-Royce Phantom models ever further.

As well as gauging owner feedback, the leather will be tested for its durability and performance after several months on tour.

INTERIOR PANELS

The interior of Phantom EE represents a departure from the traditional wood sets that define the majority of cars delivered to customers, providing a unique finish to the car. It features a distinctive aluminised foil weave that lifts the environment of the interior, contrasting sharply with the darker natural leather within. As is the case with Corinova leather, the aim is to challenge traditional perceptions of what might constitute a Rolls-Royce interior design scheme. >>



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102EX – PHANTOM EXPERIMENTAL ELECTRIC

BATTERY PACK

Phantom EE is thought to have the largest passenger car battery in the world. Peak current is 850A, delivered at 338V DC. Overall capacity is 71kWh.

The pack is comprised of large-format NCM pouch cells. NCM (Lithium-Nickel-Cobalt-Manganese-Oxide) is a variant of lithium-ion chemistry that has particularly high energy and power densities.

The Phantom EE battery pack houses five modules of cells, a 38-cell module, a 36-cell module, and three smaller ones of ten, eight and four arranged in various orientations within an irregular shaped unit. This resembles the overall shape of the original engine and gearbox.

Each of the 96 cells was individually tested before assembly into modules to determine their characteristics and capacity. Sub-assemblies were further tested under load to verify that the power connections between each cell perform to specification.

The electronic sensing units for each group of cells were tested and calibrated prior to assembly and put through a rigorous temperature cycling regime designed to provoke failure of weak components. The main electronic box, which contains the switching and control gear, was tested in isolation from the other components to verify correct operation. >>



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102EX – PHANTOM EXPERIMENTAL ELECTRIC

Three separate charger units (3kW each) are fitted to the battery, which allow both single-phase (20 hours) or three-phase charging (8 hours); for a passenger car this is unique. A fourth induction charger is also fitted to enable wireless charging, a technology being trialed in Phantom EE.

The battery pack would be expected to last over three years were it to be used every day. Part of the programme however will be to test this assumption in a real world environment and deliver a more robust answer to the question of battery lifespan.

INDUCTION CHARGING

Concerns about lack of available re-charging infrastructure in towns and cities are well documented and critics of electric motoring point to the additional inconvenience of trailing cables connected between power source and vehicles.

To present Rolls-Royce owners with a vision of a potential solution to these problems, Phantom EE is testing a technology called induction charging. This allows re-charging to take place without any physical connection, delivering greater convenience for owners and hinting at the potential for a network of remote charging facilities. >>





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102EX – PHANTOM EXPERIMENTAL ELECTRIC

There are two main elements to induction charging; a transfer pad on the ground that delivers power from a mains source and an induction pad mounted under the car, beneath Phantom EE's battery pack. Power frequencies are magnetically coupled across these power transfer pads.

The system is around 90 percent efficient when measured from mains supply to battery and it is tolerant to parking misalignment. For example, it is not essential to align the transmitter and Phantom receiver pads exactly for charging to take place. While pads are capable of transmitting power over gaps of up to 400mm, for Phantom EE the separation is in the region of 150mm.

The coupling circuits are tuned through the addition of compensation capacitors. Pick-up coils in the receiver pad are magnetically coupled to the primary coil. Power transfer is achieved by tuning the pick-up coil to the operating frequency of the primary coil with a series or parallel capacitor.

The pick-up controller is an essential part of the technology because it takes power from the receiver pad and provides a controlled output to batteries. It is required to provide an output that remains independent of the load and the separation between pads. Without a controller, the voltage would rise as the gap decreases and fall as the load current increases.

The transmitter pad has been constructed to shield magnetic fields to prevent EMI egress to bystanders and the system operates well within internationally agreed limits. >>

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102EX – PHANTOM EXPERIMENTAL ELECTRIC

ELECTRIC CARS AND THE FOUNDING FATHERS OF ROLLS-ROYCE

Charles Rolls, Henry Royce and Claude Johnson played their part in an electrical revolution that pre-empted the establishment of internal combustion as the dominant car engine technology.

Henry Royce had developed a career as an accomplished electrical engineer before turning his expert hands to car manufacturing.

His business F.H. Royce and Co, which began selling simple lights and bell sets in the 1890s, became prosperous through the design and delivery of dynamos, electric motors and industrial cranes. Royce's many innovations include the patent for the bayonet bulb holder, a design that endures today.

One of Royce's clients was Pritchett and Gold, a company based in Feltham in Middlesex. As well as manufacturing accumulators they had developed a two-seater electric car, at least one of which was powered by a Royce electric motor.

The Honourable Charles Rolls also toyed with electric motoring in the years before the two men met. He had negotiated for the selling rights of an electric brougham, through C.S Rolls and Co, in Conduit Street, London which latterly established exclusive rights to sell Rolls-Royce models.

It is likely that this car was part of the City and Suburban Electric Car Project, a joint venture of two men, Paris Singer and one Claude Johnson. The project had a short life and Johnson left to join the rapidly expanding business of Rolls, latterly taking the role of managing director of Rolls-Royce. He became known as 'the hyphen in Rolls-Royce', with a pivotal role in its success. >>



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102EX – PHANTOM EXPERIMENTAL ELECTRIC

Charles Rolls was on record outlining the merits of electric drive-trains - as well as raising prescient concerns about range and re-charging. He regarded a model called the Columbia as the best of its type, commenting in *Automobile Journal*:

"They are perfectly noiseless and clean. There is no smell or vibration and they should become very useful for town use when fixed charging stations can be arranged. But for country use I do not anticipate they will be very serviceable – at least not for many years to come."

Later, when the first exports of petrol powered Rolls-Royce models were made to America, some authorities refused to believe they were not electrically powered, thanks to their legendary near-silent running.

In the 21st Century silence remains a key signature for Rolls-Royce cars. Other attributes of all-electric drive-trains also allude to famous Rolls-Royce characteristics. Power at low speeds is one example.

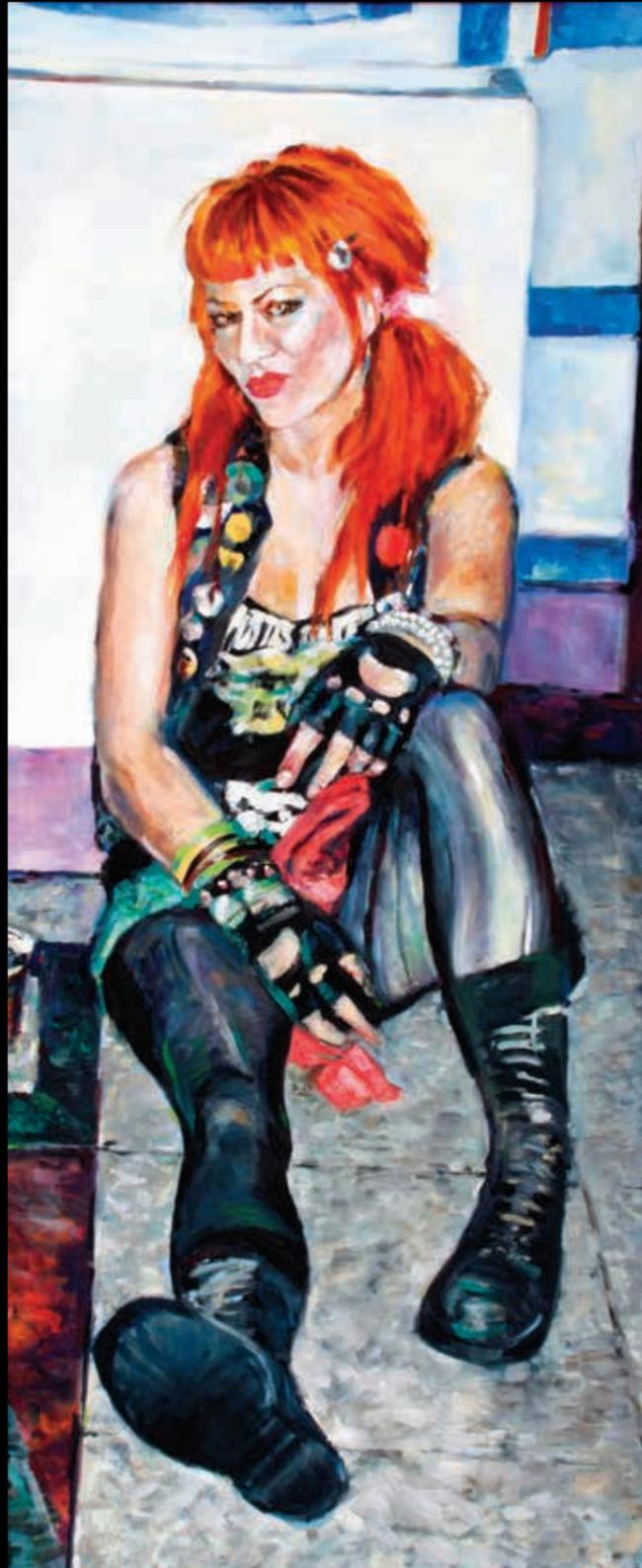
Thanks to improvements in battery technology, it may be that the serviceability to which Rolls referred more than a century ago is now sufficiently developed to re-visit all-electric motoring as an option.

And to pose a 21st Century question of customers, enthusiasts and the media:

Electric luxury – can it be perfection or does it present an unacceptable compromise for Rolls-Royce Motor Cars?

www.electriclexury.com





Peaches I – by Corrine Streetly



Daves World II – by David Butterworth



Mother and child – by Sylvia Mason



Untitled – by Joshua Brown



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ROLLS-ROYCE UNVEILS ART DECO INSPIRED CARS AT PARIS MOTOR SHOW

Taking inspiration from one of the defining movements of the 20th century, Rolls-Royce Motor Cars proudly presents a selection of Ghost and Phantom family cars that celebrate the Art Deco era.

The highly bespoke Phantom Saloon, Phantom Drophead Coupé and Ghost models were unveiled at the Paris Motor Show 2012, in homage to the 1925 Paris Exhibition or Exposition Internationale des Arts Décoratifs et Industriels Modernes that gave the movement its name.

Phantom Saloon's black and arctic white interior hints at the visual language of the movement while a suite of Art Deco-inspired interior detailing points to the creativity, skill and attention to detail employed by Rolls-Royce craftspeople.

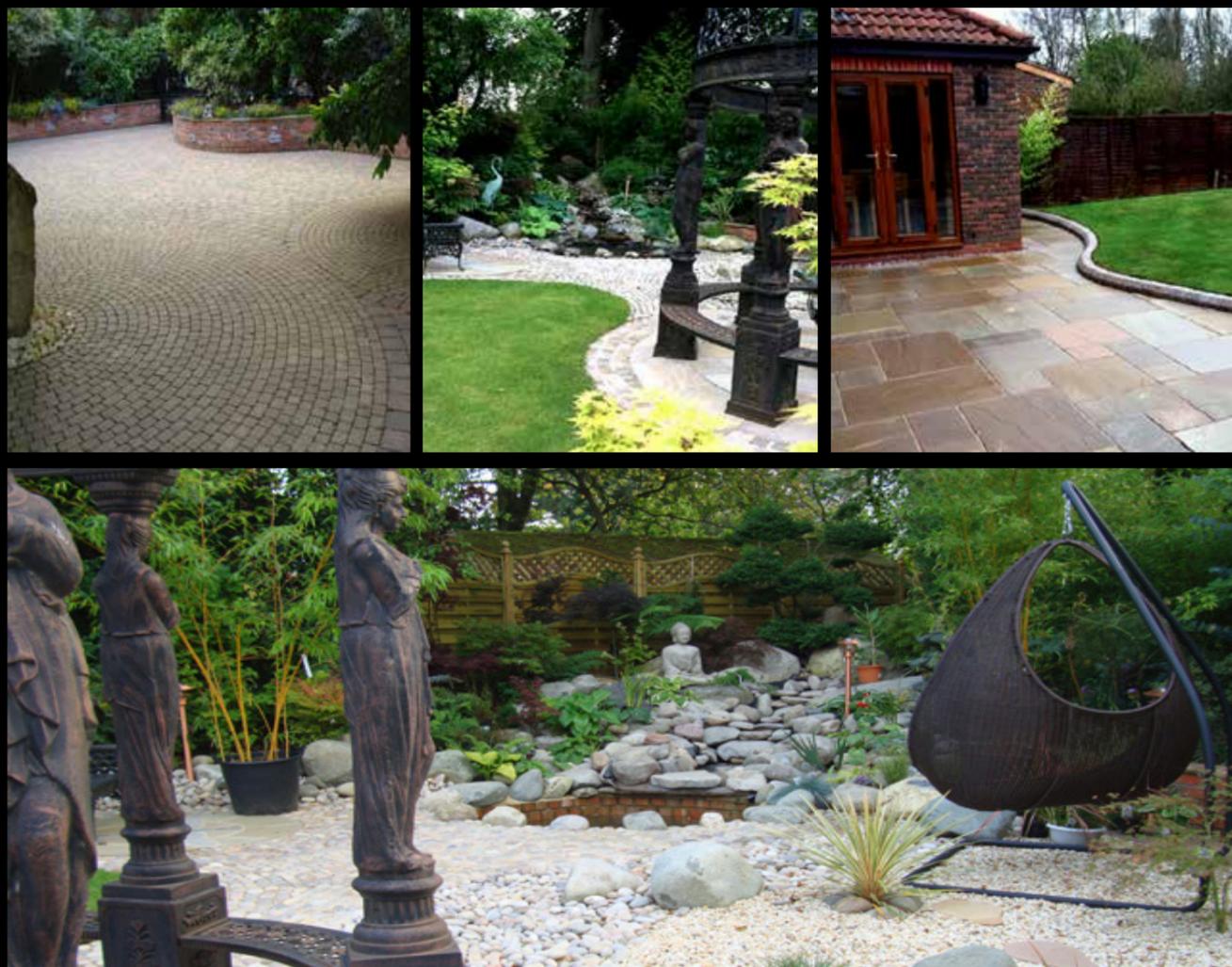
Hand-fashioned stainless steel inlays in telephone drawer, door cappings and rear picnic table backs subtly evoke the decorative style of the period. An echo of the rich heritage of the marque also lies in the Art Deco-style geometric coachline pattern – a design conceived and used by Rolls-Royce on a show stand at Olympia in the early 20th century. >>

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ROLLS-ROYCE UNVEILS ART DECO INSPIRED CARS AT PARIS MOTOR SHOW

The elegant simplicity of Ghost is presented in two-tone, jubilee silver atop cobalto blue, whilst the interior features intricately designed and crafted marquetry in front and rear. A Phantom Drophead Coupé furnished in resplendent mother of pearl onlays gracefully completes the show line-up.

"In Paris we have elegantly captured the essence of one of the great periods in 20th century design," said Torsten Müller-Ötvös, Chief Executive Rolls-Royce Motor Cars. "These Art Deco-inspired motor cars stand as a testament to the breadth of the Rolls-Royce bespoke offering, reinforcing the marque's position as the world's leading manufacturer of luxury goods."

An exclusive collection of Bespoke Phantom Saloon and Ghost family cars, inspired by the Art Deco cars at Paris, will be made available to Rolls-Royce clients. >>



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ROLLS-ROYCE UNVEILS ART DECO INSPIRED CARS AT PARIS MOTOR SHOW

For Phantom customers, exterior colours will be offered in infinity black, Arabian blue, powder blue or Arctic white, and feature a bespoke, twin coachline with an Art Deco motif. An illuminated Spirit of Ecstasy, hinting at ornamental glassware of the day, completes the exterior detailing. Inside Phantom's coach doors, touches like Art Deco headrest embroidery, bespoke inlays on piano black veneer and tread plates sporting Art Deco motif further reference the style of the period.

Ghost Art Deco collection cars are finished in either infinity black or arctic white with dual bespoke coach line and illuminated Spirit of Ecstasy. Interior styling includes handcrafted Art Deco inlays, as well as Olympia-inspired motif on tread plates and headrest embroidery. A black and white interior scheme featuring a choice of four seat piping colours takes inspiration from the colour palette of the era.

"For over a century a Rolls-Royce motor car has taken inspiration from the prevailing style of its time whilst retaining the marque's unique design aesthetic," added Giles Taylor, Design Director Rolls-Royce Motor Cars. "Art Deco was defined by theatre, glamour and a sense of excitement. Working to create contemporary interpretations of these classic themes has been enormously rewarding for everyone in my bespoke design team." >>

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ROLLS-ROYCE UNVEILS ART DECO INSPIRED CARS AT PARIS MOTOR SHOW

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Specially sourced wood veneers, selected for richness and complexity of grain, are adorned with mother of pearl or silver inlays - the form and structure of the pieces reminiscent of the fine cabinet making so prevalent in the Art Deco period.

In early 20th Century design, Rolls-Royce cues provided inspiration for Art Deco's leading designers in fields beyond automobile manufacturing. The Spirit of Ecstasy, the mascot that has graced the prow of every Rolls-Royce motor car for 101 years for example, influenced Marcel Bouraine's Papillon. His 1928 figurine in glass featuring flowing lines and outstretched wings helped define the decorative elegance of the era.

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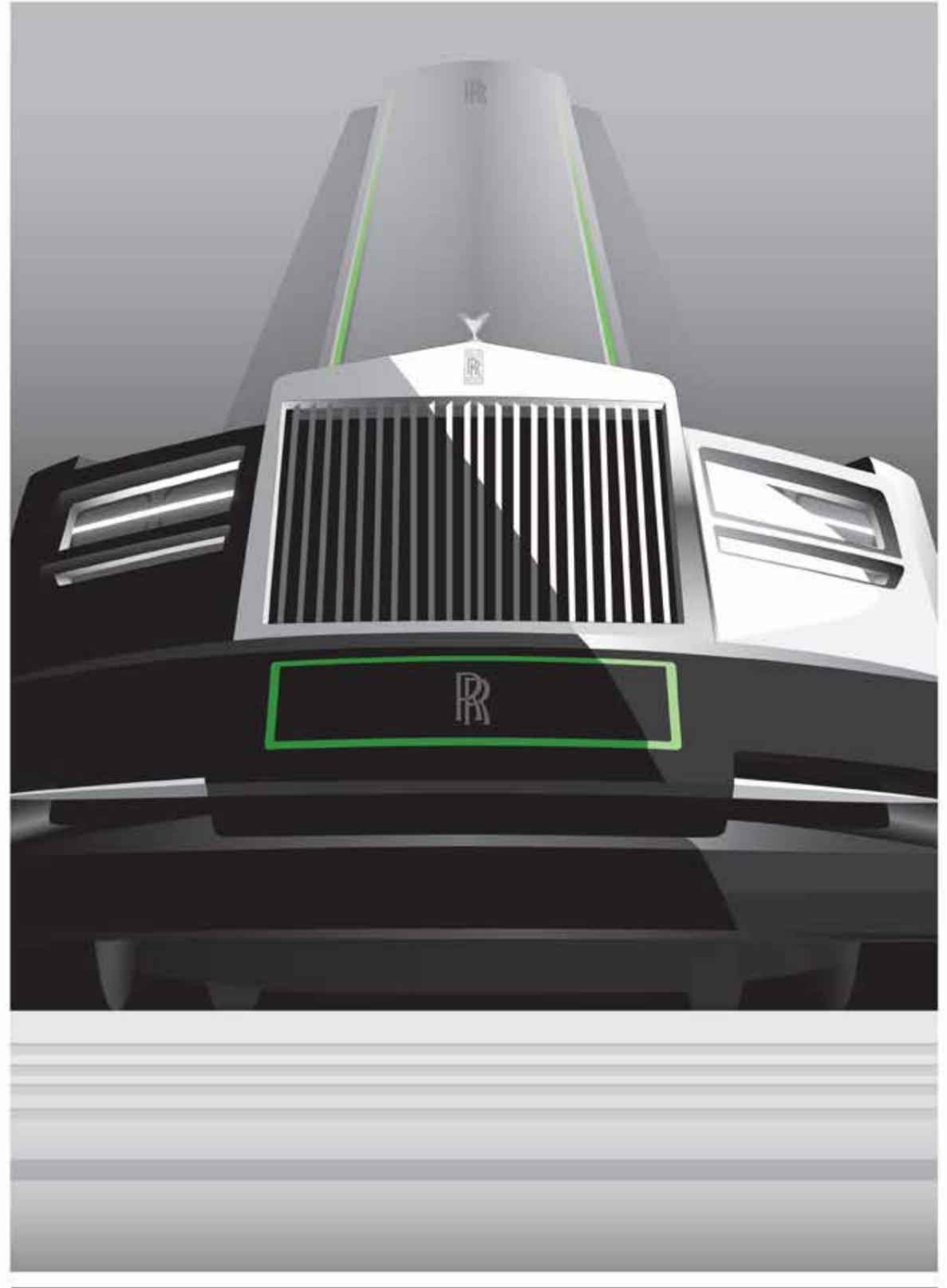
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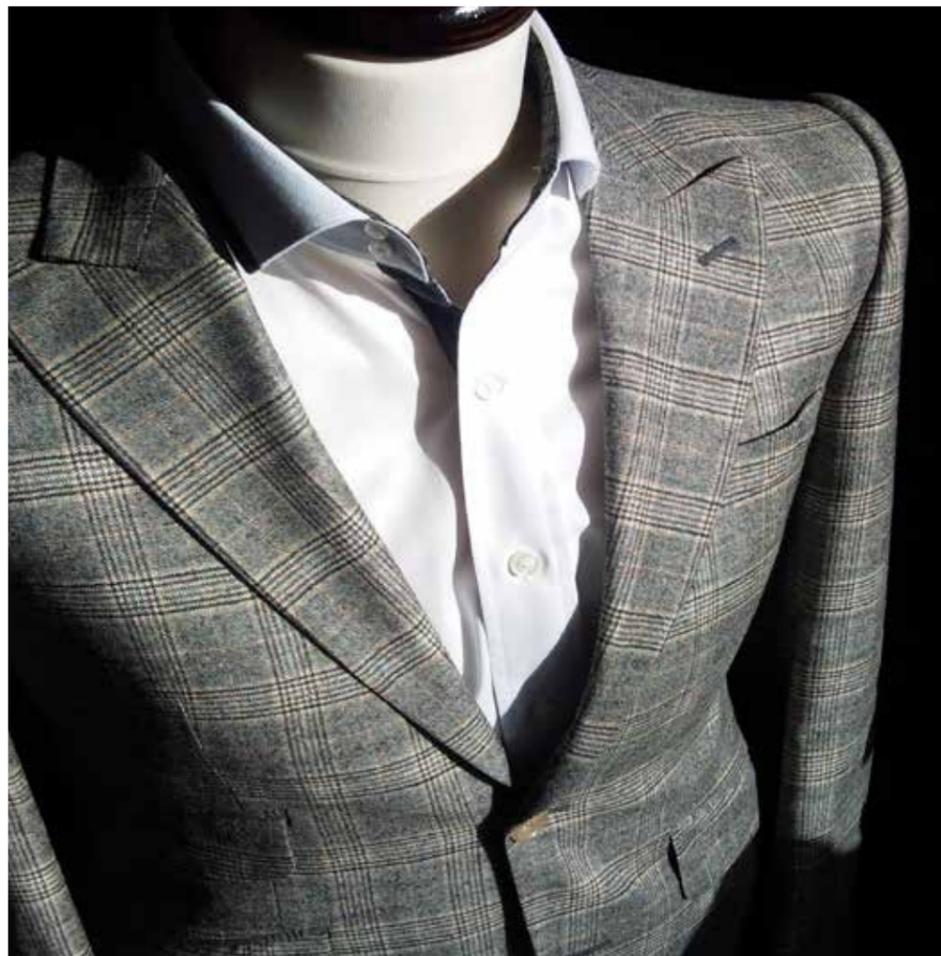
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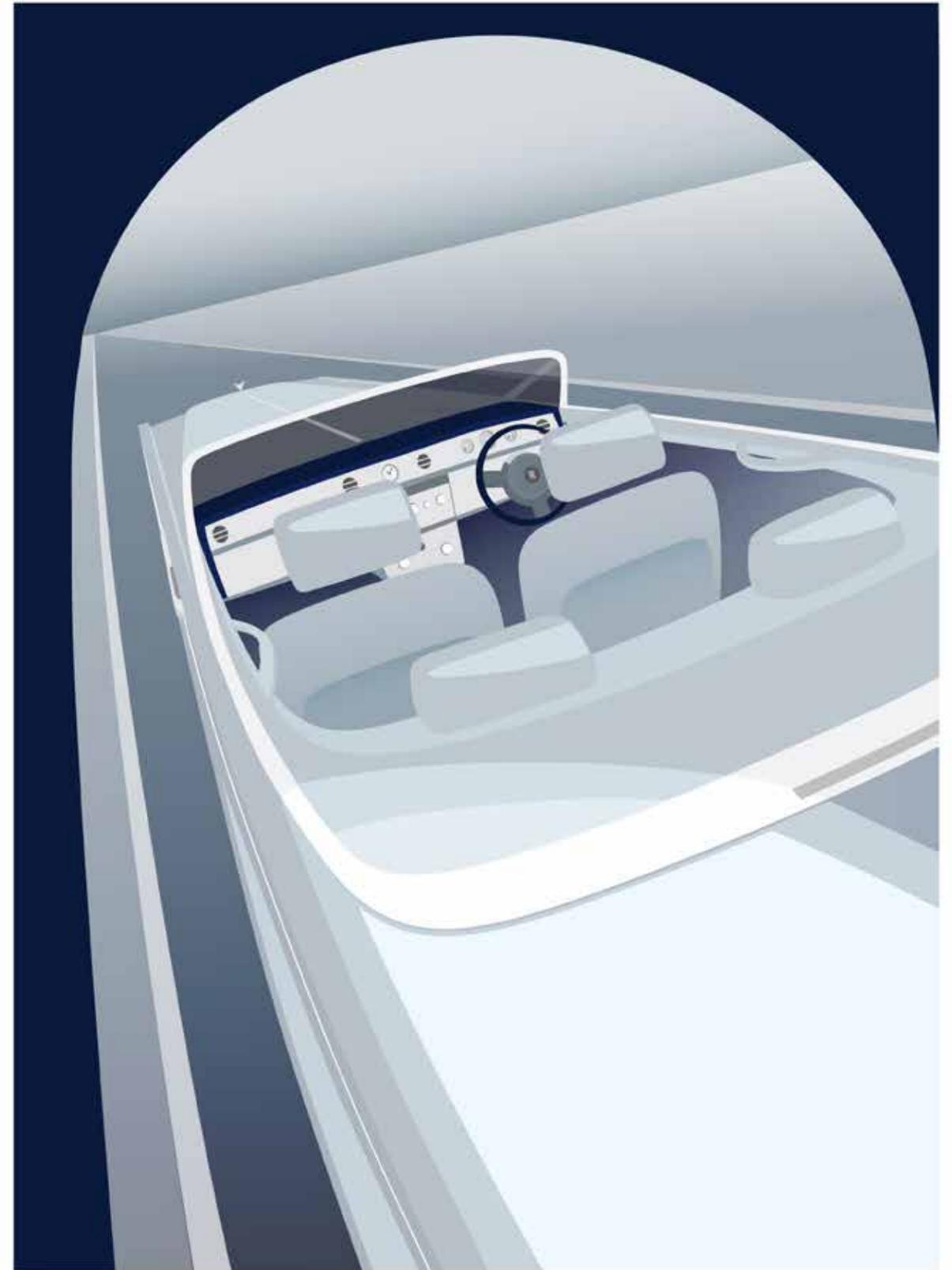
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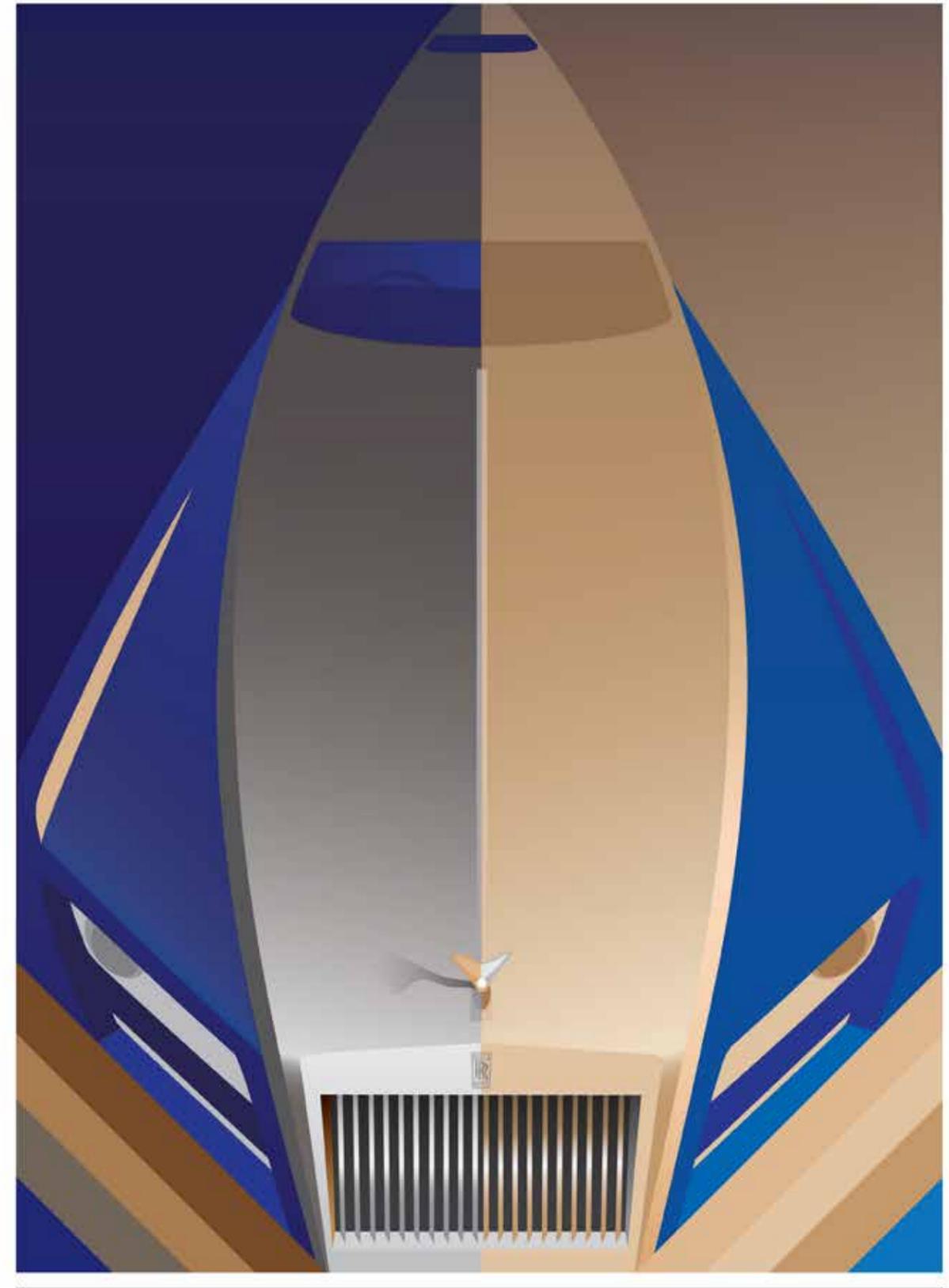
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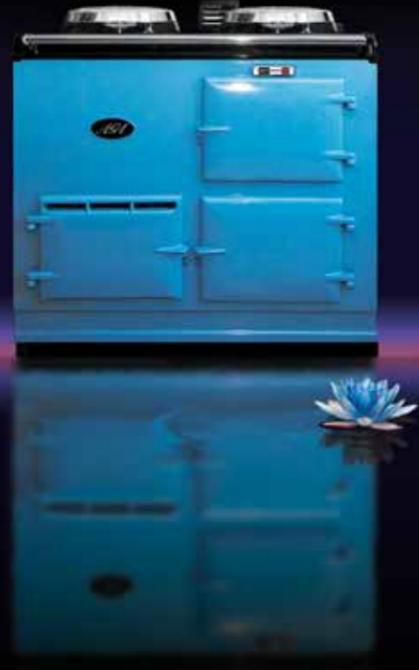
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ROLLS-ROYCE MOTOR CARS OPENS EXPANDED SHOWROOM IN MONACO

Rolls-Royce Motor Cars Monaco hosted the grand reopening of the sole Rolls-Royce showroom in the famous principality. The Monegasque dealer and the British manufacturer of super luxury automobiles celebrated the occasion with a prestigious event that attracted the 'Crème-de-la-crème' at the Côte d'Azur, including prominent members of the business community and officials.

The new state-of-the-art showroom is located at the fashionable Avenue Princesse Grace near the coast of the Mediterranean. The 300 square metre facility provides space for displaying three Rolls-Royce cars and a configuration lounge which includes colour and trim samples from the Home of Rolls-Royce at Goodwood.

Speaking at the opening James Crichton, Regional Director Europe and South Africa for Rolls-Royce Motor Cars, said: "I am delighted to see the opening of the new home for luxury on the Cote d'Azur. Monaco is the natural habitat for our motor cars and provides a unique backdrop which reflects the myth, modernity and glamour of Rolls-Royce."

Frederic Duboc, Managing Director of Rolls-Royce Motor Cars Monaco, emphasised: "The entire showroom is created to be a retreat from the pressures of the outside world, just like a Rolls-Royce motor car. Our clients have the chance to explore the nearly endless possibilities in commissioning a Rolls-Royce." >>

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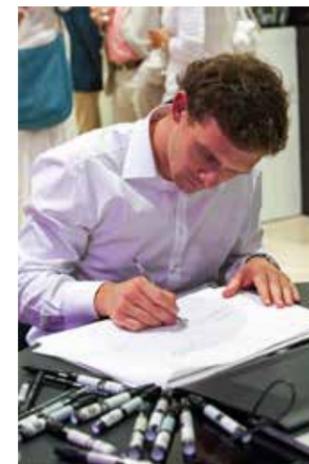


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ROLLS-ROYCE MOTOR CARS OPENS EXPANDED SHOWROOM IN MONACO

To highlight these possibilities Rolls-Royce Bespoke Designer Alex Innes was in attendance, offering insights into how to make a Rolls-Royce as unique as its owner's fingerprint.

In 2011 nearly every Phantom sold in Europe and more than half of the Ghost models were manufactured under the Bespoke programme.

Rolls-Royce Motor Cars Monaco reopens in time to welcome the arrival of the latest Rolls-Royce model. Phantom Series II marks the first significant improvements to Phantom since 2003 and features several technological upgrades intended to improve the timeless appeal, performance and efficiency of the car. While the distinctive Rolls-Royce grille and iconic Spirit of Ecstasy remain, the striking new front-end features re-styled bumpers and rectangular LED headlights – the first full LED headlights to be offered as standard on a production car. A new 8-speed automatic gearbox and rear differential not only enhance the driving experience, but decrease fuel consumption by 10%. Phantom Series II also features upgraded driver assistance technologies, an updated satellite navigation system and new user interfaces, which augment to the effortless ease that the driver experiences.



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ROLLS-ROYCE TAKES "BEST LUXURY CAR" AWARD AT MOSCOW INTERNATIONAL MOTOR SHOW 2012

The Rolls-Royce Ghost has been honoured with the "best luxury car" award at the Moscow International Motor Show. The award, based on the votes of 150 journalists made during exhibition press days, was announced today during an official ceremony at Crocus Expo. The award was received by Will Gellatly, Manager Sales Operations Europe and South Africa.

"We are delighted to receive this prestigious accolade for Ghost," commented James Crichton, Regional Director Rolls-Royce Motor Cars for Europe and South Africa. "The award comes as Rolls-Royce makes its debut at the Moscow Motor Show and I am thrilled that our Ghost, the Phantom Coupé Aviator Collection and the Russian debut of Phantom Series II have been so warmly received. Rolls-Royce represents luxury like no other brand and our Russian clients appreciate that cars carrying the famous Spirit of Ecstasy figurine represent the pinnacle of luxury, the ultimate in refinement and the embodiment of success." >>



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ROLLS-ROYCE TAKES "BEST LUXURY CAR" AWARD AT MOSCOW INTERNATIONAL MOTOR SHOW 2012

Following a significant growth in Rolls-Royce sales in the last 18 months, Russia has taken an increasing share in the Rolls-Royce global success story. In 2011 Rolls-Royce Motor Cars more than doubled sales in Russia compared with sales in 2010. The manufacturer of luxury products recently opened a second dealership in Moscow, the city which hosts most billionaire residents globally.



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